Датчики температуры MLTTS00

Техническая информация

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Technical Information **MLTTS00**

Modular thermometer for use in the Oil & Gas industry



With resistance insert (RTD) or with thermocouple insert (TC) Extension neck and threaded connection for installation in an existing thermowell

Application

- Universal range of application
- Suitable for installation in already existing thermowells
- Measuring range:
 - Resistance insert (RTD): -50 to +500 °C (-58 to +932 °F)
 - Thermocouple (TC): -40 to +1 100 °C (-40 to +2 012 °F)
- Degree of protection up to IP68

Head transmitter

All transmitters are available with enhanced accuracy and reliability compared to directly wired sensors. Easy customizing by choosing one of the following outputs and communication protocols:

- Analog output 4 to 20 mA
- HART[®]
- PROFIBUS® PA
- FOUNDATION Fieldbus™

Your benefits

- High degree of flexibility thanks to modular design with standard terminal heads as per DIN EN 50446 and customer-specific immersion lengths
- Types of protection for use in hazardous locations: Intrinsic Safety (Ex ia)

Function and system design

Measuring principle

Resistance thermometer (RTD)

These resistance thermometers use a Pt100 temperature sensor according to IEC 60751. The temperature sensor is a temperature-sensitive platinum resistor with a resistance of 100 Ω at 0 °C (32 °F) and a temperature coefficient α = 0.003851 °C⁻¹.

There are generally two different kinds of platinum resistance thermometers:

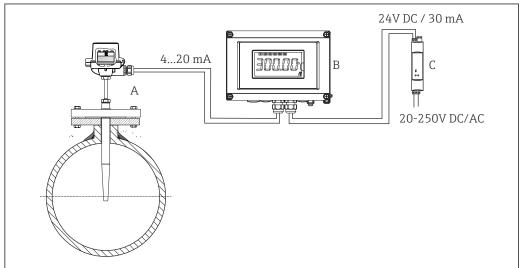
- Wire wound (WW): Here, a double coil of fine, high-purity platinum wire is located in a ceramic support. This is then sealed top and bottom with a ceramic protective layer. Such resistance thermometers not only facilitate very reproducible measurements but also offer good long-term stability of the resistance/temperature characteristic within temperature ranges up to 600 °C (1112 °F). This type of sensor is relatively large in size and it is comparatively sensitive to vibrations.
- Thin film platinum resistance thermometers (TF): A very thin, ultrapure platinum layer, approx. 1 μm thick, is vaporized in a vacuum on a ceramic substrate and then structured photolithographically. The platinum conductor paths formed in this way create the measuring resistance. Additional covering and passivation layers are applied and reliably protect the thin platinum layer from contamination and oxidation, even at high temperatures.

The primary advantages of thin film temperature sensors over wire wound versions are their smaller sizes and better vibration resistance. A relatively low principle-based deviation of the resistance/temperature characteristic from the standard characteristic of IEC 60751 can frequently be observed among TF sensors at high temperatures. As a result, the tight limit values of tolerance category A as per IEC 60751 can only be observed with TF sensors at temperatures up to approx. 300 $^{\circ}$ C (572 $^{\circ}$ F). For this reason, thin-film sensors are generally only used for temperature measurements in ranges below 400 $^{\circ}$ C (752 $^{\circ}$ F).

Thermocouples (TC)

Thermocouples are comparatively simple, robust temperature sensors which use the Seebeck effect for temperature measurement: if two electrical conductors made of different materials are connected at a point, a weak electrical voltage can be measured between the two open conductor ends if the conductors are subjected to a thermal gradient. This voltage is called thermoelectric voltage or electromotive force (emf.). Its magnitude depends on the type of conducting materials and the temperature difference between the "measuring point" (the junction of the two conductors) and the "cold junction" (the open conductor ends). Accordingly, thermocouples primarily only measure differences in temperature. The absolute temperature at the measuring point can be determined from these if the associated temperature at the cold junction is known or is measured separately and compensated for. The material combinations and associated thermoelectric voltage/temperature characteristics of the most common types of thermocouple are standardized in the IEC 60584 and ASTM E230/ANSI MC96.1 standards.

Measuring system

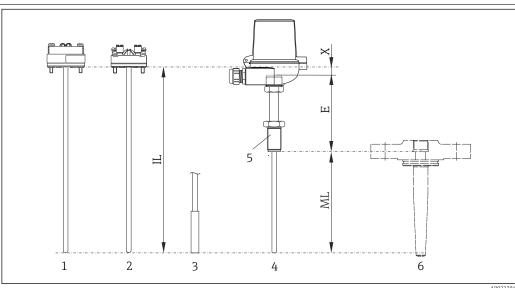


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■ 1 Application example

- A Thermometer with fitted head transmitter mounted in an existing onsite thermowell
- B RIA16 field display unit The display unit records the analog measuring signal from the head transmitter and shows this on the display. The LC display shows the current measured value in digital form and as a bar graph indicating a limit value violation. The display unit is looped into the 4 to 20 mA circuit and gets the required energy from there. More information on this can be found in the Technical Information (see "Documentation").
- C Active barrier RN221N The RN221N (24 V DC, 30 mA) active barrier has a galvanically isolated output for supplying voltage to loop-powered transmitters. The universal power supply works with an input supply voltage of 20 to 250 V DC/AC, 50/60 Hz, which means that it can be used in all international power grids. More information on this can be found in the Technical Information (see "Documentation").

Equipment architecture



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■ 2 Thermometer design

- 1 Insert with head transmitter mounted
- 2 Insert with terminal block mounted
- 3 As option, insert tip with sleeve Ø8 mm (0.31 in)
- 4 Complete thermometer with terminal head
- 5 Threaded thermometer connection
- 6 Existing onsite thermowell located in the process
- E Length of extension neck
- IL Insertion length
- *ML Immersion length for existing onsite components*
- X Variable for calculation of the insertion length

The thermometer series have a modular design. The terminal head is used as a connection module for the mechanical and electrical connection of the insert. The position of the actual thermometer

sensor in the insert ensures that it is mechanically protected. If installed in a thermowell the insert can be exchanged and calibrated without interrupting the process. The insert has flying leads, a ceramic connection socket or mounted temperature transmitter. The thermometers are designed for installation in an existing onsite thermowell.

Measurement range

- RTD: -50 to +500 °C (-58 to +932 °F)
- TC: -40 to +1100 °C (-40 to +2012 °F)

Performance characteristics

Operating conditions

Ambient temperature

Terminal head	Temperature in °C (°F)
Without mounted head transmitter	Depends on the terminal head used and the cable gland or fieldbus connector, see Terminal heads' section
With mounted head transmitter	-40 to 85 °C (-40 to 185 °F)
With mounted head transmitter and display	−20 to 70 °C (−4 to 158 °F)

Process pressure

The maximum process pressure depends on the thermowell into which the thermometer is screwed. For an overview of the hermowells which may be used, see $(\rightarrow \blacksquare 16)$.

Permitted flow velocity depending on the immersion length

Thermowell sizing tool

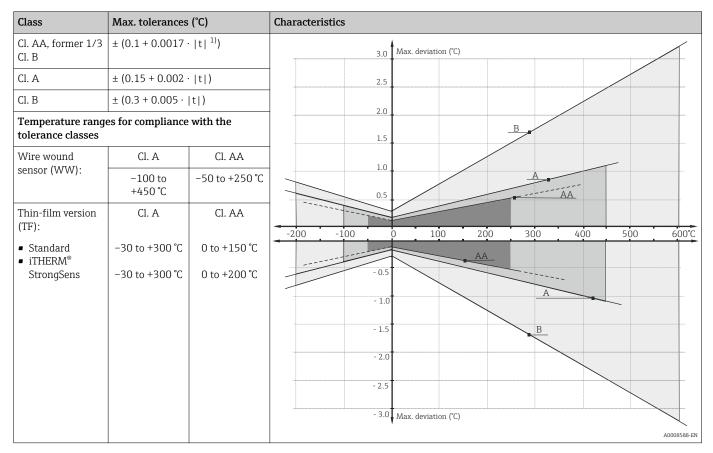


Shock and vibration resistance

- RTD: 3G / 10 to 500 Hz according to IEC 60751
- \bullet TC: 4G / 2 to 150 Hz according to IEC 60068-2-6

Accuracy

RTD resistance thermometer as per IEC 60751



1) |t| = absolute value °C

In order to obtain the maximum tolerances in $^{\circ}$ F, the results in $^{\circ}$ C must be multiplied by a factor of 1.8.

Permissible deviation limits of thermoelectric voltages from the standard characteristic for thermocouples as per IEC 60584 or ASTM E230/ANSI MC96.1:

Standard	Туре	Standard tolerance		Special tolerance	
IEC 60584		Class	Deviation	Class	Deviation
	K (NiCr-NiAl)	2	±2.5 °C (-40 to 333 °C) ±0.0075 t (333 to 1200 °C)	1	±1.5 °C (-40 to 375 °C) ±0.004 t (375 to 1000 °C)

Standard	Туре	Standard tolerance	Special tolerance
ASTM E230/ANSI		Deviation, the larger respective value a	pplies
MC96.1	K (NiCr- NiAl)	±2.2 K or ±0.02 t (-200 to 0 °C) ±2.2 K or ±0.0075 t (0 to 1260 °C)	±1.1 K or ±0.004 t (0 to 1260 °C)

Response time

Tested in accordance with IEC 60751 in flowing water (0.4 m/s at 23 $^{\circ}$ C):

Insert:

Sensor type	Diameter ID R		nse time
iTHERM® StrongSens	6 mm (0.24 in)	t ₅₀	<3.5 s
		t ₉₀	<10 s
	6 mm (0.24 in) with sleeve Φ8 mm (0.31 in)	t ₅₀	3.5 s

Sensor type	Diameter ID	Response time	
		t ₉₀	14 s
Thermocouple (TPC100), ungrounded	6 mm (0.24 in)	t ₅₀	<2.5 s
		t ₉₀	<7 s
	6 mm (0.24 in) with sleeve Φ8 mm (0.31 in)	t ₅₀	4 s
		t ₉₀	14 s

Response time for the sensor assembly without transmitter.

Insulation resistance

■ RTD:

Insulation resistance according to IEC 60751 > 100 M Ω at 25 °C between terminals and sheath material measured with a minimum test voltage of 100 V DC

■ TC·

Insulation resistance according to IEC 1515 between terminals and sheath material with a test voltage of 500 V DC:

- $> 1 \text{ G}\Omega$ at 20 °C
- > 5 $M\Omega$ at 500 $^{\circ}\!\text{C}$

Dielectric strength

 $\geq \! 1\,000$ V DC between terminals and insert sheath, tested at room temperature for 5 s.

Self heating

RTD elements are passive resistances that are measured using an external current. This measurement current causes a self-heating effect in the RTD element itself which in turn creates an additional measurement error. In addition to the measurement current, the size of the measurement error is also affected by the temperature conductivity and flow velocity of the process. This self-heating error is negligible when an iTEMP® temperature transmitter (very small measurement current) is connected.

Calibration

provides comparison temperature calibration from

-80 to +1400 °C (-110 to +2552 °F) based on the International Temperature Scale (ITS90). Calibrations are traceable to national and international standards. The calibration certificate is referenced to the serial number of the thermometer. Only the insert is calibrated.

Insert: Ø6 mm (0.24 in) and 3 mm (0.12 in)	Minimum insertion length of in	sert in mm (in)
Temperature range	without head transmitter with head transmitter	
-80 to -40 °C (-110 to -40 °F)	200 (7.87)	
-40 to 0 °C (-40 to 32 °F)	160 (6.3)	
0 to 250 °C (32 to 480 °F)	120 (4.72)	150 (5.91)
250 to 550 °C (480 to 1020 °F)	300 (11.81)	
550 to 1400 °C (1020 to 2552 °F)	450 (17.72)	

Material

Extension neck, insert and process connection.

The temperatures for continuous operation specified in the following table are only intended as reference values for use of the various materials in air and without any significant compressive load.

The maximum operation temperatures are reduced considerably in some cases where abnormal conditions such as high mechanical load occur or in aggressive media.

Material name	Short form	Recommended max. temp. for continuous use in air	Properties
AISI 316L, corresponds to 1.4404 or 1.4435	X2CrNiMo17-12-2 X2CrNiMo18-14-3	650 °C (1202 °F)	 Austenitic, stainless steel High corrosion resistance in general Particularly high corrosion resistance in chlorine-based and acidic, non-oxidizing atmospheres through the addition of molybdenum (e.g. phosphoric and sulfuric acids, acetic and tartaric acids with a low concentration) Increased resistance to intergranular corrosion and pitting Compared to 1.4404, 1.4435 has even higher corrosion resistance and a lower delta ferrite content
AISI 316Ti/ 1.4571	X6CrNiMoTi17-12-2	700 °C (1292 °F)	 Properties comparable to AISI316L Addition of titanium means increased resistance to intergranular corrosion even after welding Broad range of uses in the chemical, petrochemical and oil industries as well as in coal chemistry Can only be polished to a limited extent, titanium streaks can form
Inconel600/ 2.4816	NiCr15Fe	1100°C (2012°F)	 A nickel/chromium alloy with very good resistance to aggressive, oxidizing and reducing atmospheres, even at high temperatures Resistant to corrosion caused by chlorine gas and chlorinated media as well as many oxidizing mineral and organic acids, sea water etc. Corrosion from ultrapure water Not to be used in a sulfur-containing atmosphere

Components

Family of temperature transmitters

Thermometers fitted with iTEMP® transmitters are an installation-ready complete solution to improve temperature measurement by significantly increasing accuracy and reliability, when compared to direct wired sensors, as well as reducing both wiring and maintenance costs.

PC programmable head transmitters

They offer a high degree of flexibility, thereby supporting universal application with low inventory storage. The iTEMP® transmitters can be configured quickly and easily at a PC. offers free configuration software which can be downloaded from the Website. More information can be found in the Technical Information.

HART® programmable head transmitters

The transmitter is a 2-wire device with one or two measuring inputs and one analog output. The device not only transfers converted signals from resistance thermometers and thermocouples, it also transfers resistance and voltage signals using HART® communication. It can be installed as an intrinsically safe apparatus in Zone 1 hazardous areas and is used for instrumentation in the terminal head (flat face) as per DIN EN 50446. Swift and easy operation, visualization and maintenance by PC using operating software, Simatic PDM or AMS. For more information, see the Technical Information.

PROFIBUS® PA head transmitters

Universally programmable head transmitter with PROFIBUS® PA communication. Conversion of various input signals into digital output signals. High accuracy over the complete ambient temperature range. Swift and easy operation, visualization and maintenance using a PC directly from the control panel, e. g. using operating software, Simatic PDM or AMS. For more information, see the Technical Information.

FOUNDATION Fieldbus™ head transmitters

Universally programmable head transmitter with FOUNDATION Fieldbus™ communication. Conversion of various input signals into digital output signals. High accuracy over the complete ambient temperature range. Swift and easy operation, visualization and maintenance using a PC directly from the control panel, e.g. using operating software such as ControlCare from

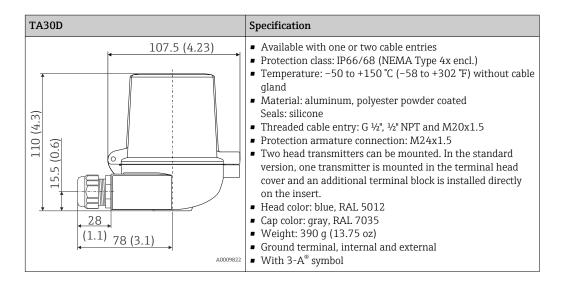
r NI Configurator from National Instruments. For more information, see the Technical Information.

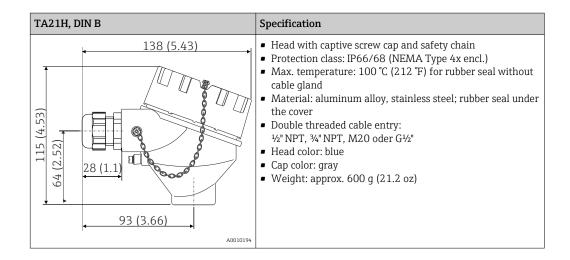
Advantages of the iTEMP® transmitters:

- Dual or single sensor input (optionally for certain transmitters)
- Unsurpassed reliability, accuracy and long-term stability in critical processes
- Mathematical functions
- Monitoring of the thermometer drift, sensor backup functionality, sensor diagnostic functions
- Sensor-transmitter matching for dual sensor input transmitters, based on Callendar/Van Dusen coefficients

Terminal heads

All terminal heads have an internal shape and size in accordance with DIN EN 50446 flat face and a thermometer connection of M24x1.5 thread. All dimensions in mm (in). The cable glands in the diagrams correspond to M20x1.5 connections. Specifications without head transmitter installed. For ambient temperatures with head transmitter installed, see "Operating conditions" section.

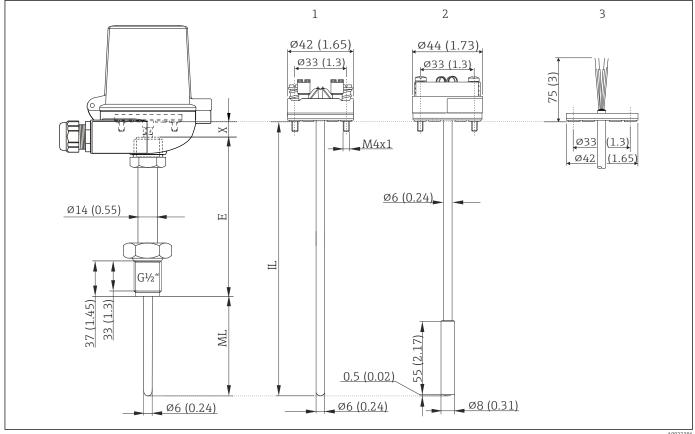




Maximum ambient temperatures for cable glands and fieldbus connectors				
Type Temperature range				
Cable gland ½" NPT, M20x1.5 (non Ex)	-40 to +100 °C (-40 to +212 °F)			
Cable gland M20x1.5 (for dust ignition-proof area)	−20 to +95 °C (−4 to +203 °F)			
Fieldbus connector (M12x1 PA, 7/8" FF)	-40 to +105 °C (-40 to +221 °F)			

Design, dimensions

All dimensions in mm (in).



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- 1 Insert with terminal block mounted
- 2 Insert with head transmitter mounted and sleeve $\emptyset 8$ mm (0.31 in)
- 3 Insert with flying leads
- E Extension neck length
- IL Total length of insert
- ML Immersion length
- X Variable for calculation of the immersion length

The immersion length (ML) must be selected on the basis of the total length and the **type of thermowell used**.

Insert

Depending on the application different inserts are available for the assembly:

RTD	
Sensor	iTHERM® StrongSens
Sensor design; connection method	1x Pt100, 4-wire, mineral insulated
Vibration resistance of the insert tip	Enhanced vibration resistance > 60g
Measuring range; accuracy class −50 to +500 °C (−58 to +932 °F), class A	
Diameter	6 mm (0.24 in) or 6 mm (0.24 in) with sleeve Φ8 mm (0.31 in)
Insert type	iTHERM® TS111

TC		
Sensor design; material	2x K; INCONEL600	
Measuring range according to:		
DIN EN 60584	−40 to +1 200 °C (−40 to +2 192 °F)	
ANSI MC 96.1 0 to +1250 °C (+32 to +2282 °F)		
TC standard; accuracy	IEC 60584-2; class 1 ASTM E230-03; special	
Diameter	6 mm (0.24 in) or 6 mm (0.24 in) with sleeve Φ8 mm (0.31 in)	
Insert type	TPC100	

Weight

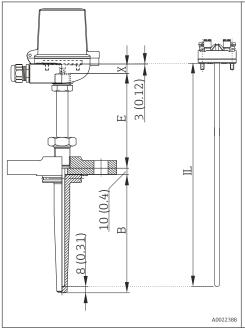
0.5 to 2.5 kg (1 to 5.5 lbs) for standard options.

Thermometer connection

The thermometer is designed for installation in an existing onsite thermowell or in a thermowell which can be ordered separately. The installation is done using the threaded connection on the bottom of the extension neck.

Threaded connection, cylindrical	Version	Width across flats SW/AF
37 (1.45) 33 (1.3) ML E	G1/2"	27
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Spare parts



 The inserts are made from mineral insulated cable (MgO) with a sheath in AISI316L/1.4404 (RTD) or Inconel600 (TC). If spare parts are required, refer to the following equation:

Insert length

IL = B - 8 mm $(0.31 \text{ in}) + 10 \text{ mm} (0.4 \text{ in}) + 3 \text{ mm} (0.12 \text{ in})^{1)} + E + X^{2)}$

- The iTHERM $^{\circ}$ StrongSens is available as spare part TS111 (→ $\stackrel{\square}{=}$ 16)
- The TC insert is available as spare part TPC100
 (→

 16)
- Extension neck welded with threaded connection to terminal head. DIN flat face, different connections to separate thermowell.

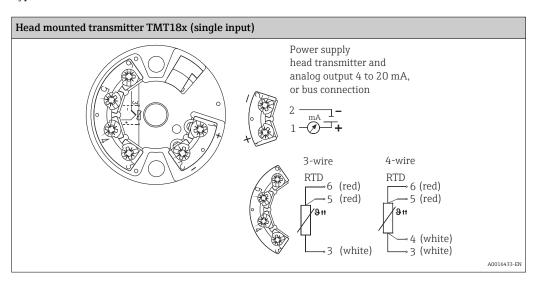
Order number TN15-...

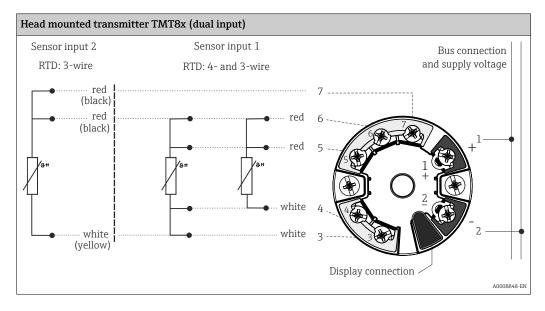
- 1) Spring-load distance
- 2) 25 mm (0.98 in) for terminal head TA21H, 10 mm (0.4 in) for terminal head TA30D

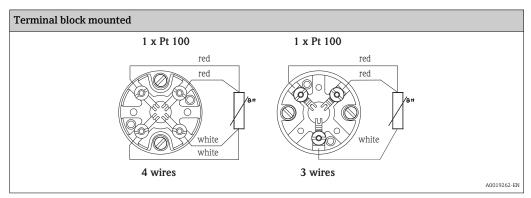
Wiring

Wiring diagrams for RTD

Type of sensor connection



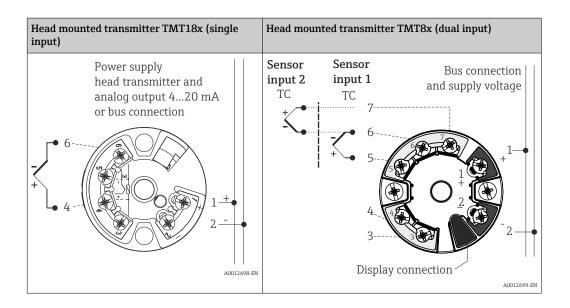


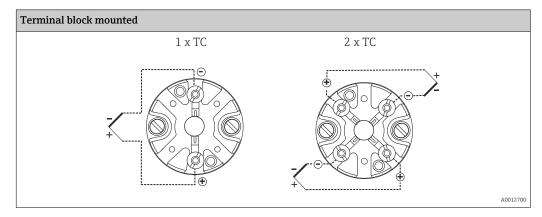


Wiring diagrams for TC

Thermocouple wire colors

As per IEC 60584	As per ASTM E230
Type J: black (+), white (-)Type K: green (+), white (-)	Type J: white (+), red (-)Type K: yellow (+), red (-)



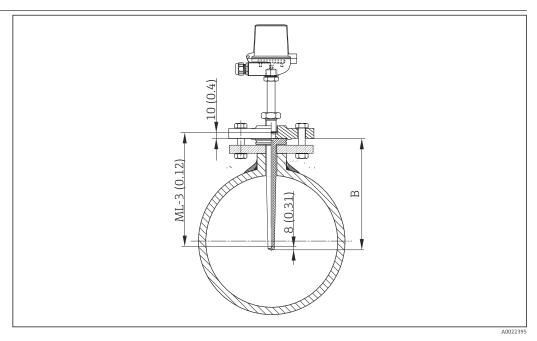


Installation conditions

Orientation

No restrictions.

Installation instructions



■ 3 Thermometer installation

The thermometer is designed for installation in an existing thermowell or in a thermowell which can be ordered separately. The necessary immersion length (ML) of the insert can be freely selected within the range of 35 to $5\,000$ mm (1.38 to 197 in). Longer immersion lengths are available on request. This also applies when ordering the insert as a spare part. For determining the immersion length (ML) the following formula must be used:

 $ML = B - 8 \text{ mm } (0.31 \text{ in}) + 10 \text{ mm } (0.4 \text{ in}) + 3 \text{ mm } (0.12 \text{ in})^{1}$

Extension neck length

The extension neck is the part between the process connection and the terminal head. The extension neck length influences the temperature in the terminal head. This temperature must remain within the limit values defined in the "Operating conditions" section.

Certificates and approvals

CE Mark

The device meets the legal requirements of the EC directives if applicable confirms that the device has been successfully tested by applying the CE mark.

Hazardous area approvals

For further details on the available Ex versions (ATEX, CSA, FM etc.), please contact your nearest sales organization. All relevant data for hazardous areas can be found in separate Ex documentation.

Other standards and guidelines

- EN 60079: ATEX certification for hazardous areas
- IEC 60529: Degree of protection of housing (IP code)
- IEC 61010-1: Protection Measures for Electrical Equipment for Measurement, Control, Regulation and Laboratory Procedures
- IEC 60751: Industrial platinum resistance thermometers
- DIN EN 50446: Terminal heads
- IEC 61326-1: Electromagnetic compatibility (EMC requirements)

1) Spring-load distance

PED approval

The thermometer complies with paragraph 3.3 of the Pressure Equipment Directive 97/23/EC and is not marked separately.

Test report and calibration

The "Factory calibration" is carried out according to an internal procedure in a laboratory of accredited by the European Accreditation Organization (EA) according to ISO/IEC 17025. A calibration which is performed according to EA guidelines (SIT/Accredia or DKD/DAkks calibration) may be requested separately. The calibration is performed on the replaceable insert of the thermometer. In the case of thermometers without a replaceable insert, the entire thermometer - from the process connection to the tip of the thermometer - is calibrated.

Accessories

Communication-specific					
Communication-specific accessories	Configuration kit TXU10	Configuration kit for PC-programmable transmitter with setup software and interface cable for PC with USB port Order code: TXU10-xx			
	Commubox FXA195 HART	For intrinsically safe HART communication with FieldCare via the USB interface for details, see "Technical Information" TI00404F			
	Commubox FXA291	Connects field devices with a CDI interface (=Common Data Interface) and the USB port of a computer or laptop.			
		For details, see "Technical Information" TI00405C			
	HART Loop Converter HMX50	Is used to evaluate and convert dynamic HART process variables to analog current signals or limit values.			
		For details, see "Technical Information" TI00429F and Operating Instructions BA00371F			
	Wireless HART adapter SWA70	Is used for the wireless connection of field devices. The WirelessHART adapter can be easily integrated into field devices and existing infrastructures, offers data protection and transmission safety and can be operated in parallel with other wireless networks with minimum cabling complexity.			
		For details, see Operating Instructions BA061S			
	Fieldgate FXA320	Gateway for the remote monitoring of connected 4-20 mA measuring devices via a Web browser.			
		For details, see "Technical Information" TI00025S and Operating Instructions BA00053S			
	Fieldgate FXA520	Gateway for the remote diagnostics and remote configuration of connected HART measuring devices via a Web browser.			
		For details, see "Technical Information" TI00025S and Operating Instructions BA00051S			
	Field Xpert SFX100	Compact, flexible and robust industry handheld terminal for remote configuration and for obtaining measured values via the HART current output (4-20 mA).			

For details, see Operating Instructions BA00060S

Service-specific accessories

Accessories	Description		
Applicator	Software for selecting and sizingmeasuring devices: Calculation of all the necessary data for identifying the optimum measuring device: e.g. pressure loss, accuracy or process connections. Graphic illustration of the calculation results		
	Administration, documentation and access to all project-related data and parameters over the entire life cycle of a project.		
	Applicator is available: On CD-ROM for local PC installation.		
W@M	Life cycle management for your plant W@M supports you with a wide range of software applications over the entire process: from planning and procurement, to the installation, commissioning and operation of the measuring devices. All the relevant device information, such as the device status, spare parts and device-specific documentation, is available for every device over the entire life cycle. The application already contains the data of your device also takes care of maintaining and updating the data records. W@M is available: On CD-ROM for local PC installation.		
FieldCare	FDT-based plant asset management tool from . It can configure all smart field units in your system and helps you manage them. By using the status information, it is also a simple but effective way of checking their status and condition.		

System components

Accessories	Description		
Field display unit RIA16	The display unit records the analog measuring signal from the head transmitter and shows this on the display. The LC display shows the current measured value in digital form and as a bar graph indicating a limit value violation. The display unit is looped into the 4 to 20 mA circuit and gets the required energy from there.		
	For details, see the "Technical Information" document TI00144R/09/en		
RN221N	Active barrier with power supply for safe separation of 4-20 mA standard signal circuits. Offers bidirectional HART transmission.		
	For details, see "Technical Information" TI00073R and Operating Instructions BA00202R		
RNS221	Supply unit for powering two 2-wire measuring devices solely in the non-Ex area Bidirectional communication is possible via the HART communication jacks. To details, see "Technical Information" TI00081R and Brief Operating		
	Instructions KA00110R		

For details, see Operating Instructions BA00027S and BA00059S $\,$

Documentation

Technical Information:

- iTEMP® Temperature head transmitter:
 - HART[®] TMT182, single-channel, RTD, TC, Ω, mV (TI078R/09/en)
 - HART® TMT82, two-channel, RTD, TC, Ω, mV (TI01010T/09/en)
 - PROFIBUS® PA TMT84, two-channel, RTD, TC, Ω , mV (TI00138R/09/en)
 - FOUNDATION FieldbusTM TMT85, two-channel, RTD, TC, Ω, mV (TI00134R/09/en)
- Inserts:
 - Thermocouple insert Omniset TPC100 (TI278t/02/en)
 - iTHERM® TS111 Insert for installation in thermometers (TI01014T/09/en)
- Application example:
 - RN221N Active barrier, for supplying loop-powered transmitters (TI073R/09/en)
 - RIA16 Field display unit, loop-powered (TI00144R/09/en)

Technical information thermowells:

Type of thermowell:					
TA535	TI250T/02/en	TA562	TI00230T/09/en		
TA540	TI01158T/09/en	TA565	TI160T/02/en		
TA550	TI153T/02/en	TA566	TI177T/02/en		
TA555	TI154T/02/en	TA570, TA571, TA572	TI01162T/02/en		
TA557	TI156T/02/en	TA575, TA576	TI01128T/02/en		
TW15	TI00265T/02/en	TT511	TI01135T/09/en		
TA560	TI159T/02/en				

Supplementary ATEX documentation:

- RTD/TC Thermometer Omnigrad TRxx, TCxx, TxCxxx, ATEX II 1GD or II 1/2GD Ex ia IIC T6...T1 (XA00072R/09/a3)
- iTHERM® TS111, TM211 Omnigrad TST310, TSC310 Omniset TPR100, TPC100 IECEx Ex ia IIC T6...T1 (XA00100R/09/a3)

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