## Кориолисовые массовые расходомеры Promass 830

Технические характеристики

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## Technical Information **Proline Promass 830**

Coriolis flowmeter



## The robust high-pressure flowmeter with extended transmitter functionality

#### Application

- Measuring principle operates independently of physical fluid properties such as viscosity or density
- For premium accuracy and highest process pressures; fully suitable for offshore conditions

#### Device properties

- Measuring tube in 25Cr Duplex, 1.4410 (UNS S32750)
- Process pressure up to PN 250, Class 1500
- Nominal diameter: DN 80 to 150 (3 to 6")
- 4-line backlit display with touch control
- Device in compact or remote version
- HART, PROFIBUS PA/DP, Modbus RS485, FF, EtherNet/IP

#### Your benefits

- Maximum safety highest resistance to stress corrosion cracking
- Fewer process measuring points multivariable measurement (flow, density, temperature)
- Space-saving installation no in/outlet run needs
- Quality software for filling & dosing, density & concentration, advanced diagnostics
- Flexible data transfer options numerous communication types
- Automatic recovery of data for servicing

## Table of contents

| Function and system design   |
|--|
| Measuring principle  |
| Measuring system 4   |
|  |
| Input4   |
| =  |
| Measured variable  |
| Measuring range 4  |
| Operable flow range 5  |
| Input signal   |
|  |
| Output5  |
| Output signal 5  |
|  |
| Signal on alarm  |
| Load   |
| Low flow cutoff  |
| Galvanic isolation   |
| Switching output 7   |
|  |
| Power supply7  |
| Terminal assignment  |
| Supply voltage   |
|  |
| Power consumption  |
| Power supply failure 8   |
| Electrical connection  |
| Electrical connection Remote version   |
| Potential equalization   |
| Cable entries  |
| Remote version cable specification 10  |
|  |
|  |
| Performance characteristics 10   |
| Performance characteristics  |
| Reference operating conditions   |
| Reference operating conditions    10      Maximum measured error    11   |
| Reference operating conditions       10         Maximum measured error       11         Repeatability       12   |
| Reference operating conditions       10         Maximum measured error       11         Repeatability       12         Response time       12  |
| Reference operating conditions10Maximum measured error11Repeatability12Response time12Influence of medium temperature12  |
| Reference operating conditions10Maximum measured error11Repeatability12Response time12Influence of medium temperature12Influence of medium pressure12  |
| Reference operating conditions10Maximum measured error11Repeatability12Response time12Influence of medium temperature12  |
| Reference operating conditions10Maximum measured error11Repeatability12Response time12Influence of medium temperature12Influence of medium pressure12  |
| Reference operating conditions 10 Maximum measured error 11 Repeatability 12 Response time 12 Influence of medium temperature 12 Influence of medium pressure 12 Design fundamentals 13  |
| Reference operating conditions       10         Maximum measured error       11         Repeatability       12         Response time       12         Influence of medium temperature       12         Influence of medium pressure       12         Design fundamentals       13         Installation       14  |
| Reference operating conditions       10         Maximum measured error       11         Repeatability       12         Response time       12         Influence of medium temperature       12         Influence of medium pressure       12         Design fundamentals       13         Installation       14         Mounting location       14   |
| Reference operating conditions       10         Maximum measured error       11         Repeatability       12         Response time       12         Influence of medium temperature       12         Influence of medium pressure       12         Design fundamentals       13         Installation       14         Mounting location       14         Orientation       15  |
| Reference operating conditions       10         Maximum measured error       11         Repeatability       12         Response time       12         Influence of medium temperature       12         Influence of medium pressure       12         Design fundamentals       13         Installation       14         Orientation       15         Installation instructions       15  |
| Reference operating conditions       10         Maximum measured error       11         Repeatability       12         Response time       12         Influence of medium temperature       12         Influence of medium pressure       12         Design fundamentals       13         Installation       14         Orientation       15         Installation instructions       15         Inlet and outlet runs       15   |
| Reference operating conditions       10         Maximum measured error       11         Repeatability       12         Response time       12         Influence of medium temperature       12         Influence of medium pressure       12         Design fundamentals       13         Installation       14         Orientation       15         Installation instructions       15         Inlet and outlet runs       15         Length of connecting cable       16   |
| Reference operating conditions       10         Maximum measured error       11         Repeatability       12         Response time       12         Influence of medium temperature       12         Influence of medium pressure       12         Design fundamentals       13         Installation       14         Orientation       15         Installation instructions       15         Inlet and outlet runs       15   |
| Reference operating conditions       10         Maximum measured error       11         Repeatability       12         Response time       12         Influence of medium temperature       12         Influence of medium pressure       12         Design fundamentals       13         Installation       14         Orientation       15         Installation instructions       15         Inlet and outlet runs       15         Length of connecting cable       16   |
| Reference operating conditions 10 Maximum measured error 11 Repeatability 12 Response time 12 Influence of medium temperature 12 Influence of medium pressure 12 Design fundamentals 13  Installation 14 Orientation 15 Installation instructions 15 Inlet and outlet runs 15 Length of connecting cable 16 Special installation instructions 16   |
| Reference operating conditions 10 Maximum measured error 11 Repeatability 12 Response time 12 Influence of medium temperature 12 Influence of medium pressure 12 Design fundamentals 13  Installation 14 Orientation 15 Installation instructions 15 Inelet and outlet runs 15 Length of connecting cable 16 Special installation instructions 16 Environment 17   |
| Reference operating conditions 10 Maximum measured error 11 Repeatability 12 Response time 12 Influence of medium temperature 12 Influence of medium pressure 12 Design fundamentals 13  Installation 14 Orientation 15 Installation instructions 15 Inelet and outlet runs 15 Length of connecting cable 16 Special installation instructions 16 Environment 17 Ambient temperature range 17  |
| Reference operating conditions       10         Maximum measured error       11         Repeatability       12         Response time       12         Influence of medium temperature       12         Influence of medium pressure       12         Design fundamentals       13         Installation       14         Orientation       15         Installation instructions       15         Inlet and outlet runs       15         Length of connecting cable       16         Special installation instructions       16         Epsecial installation instructions       17         Ambient temperature range       17         Storage temperature       17  |
| Reference operating conditions 10 Maximum measured error 11 Repeatability 12 Response time 12 Influence of medium temperature 12 Influence of medium pressure 12 Design fundamentals 13  Installation 14 Orientation 15 Installation instructions 15 Inlet and outlet runs 15 Inelet and outlet runs 15 Length of connecting cable 16 Special installation instructions 16 Environment 17 Ambient temperature range 17 Storage temperature 17 Degree of protection 17  |
| Reference operating conditions       10         Maximum measured error       11         Repeatability       12         Response time       12         Influence of medium temperature       12         Influence of medium pressure       12         Design fundamentals       13         Installation       14         Orientation       15         Installation instructions       15         Inlet and outlet runs       15         Length of connecting cable       16         Special installation instructions       16         Environment       17         Ambient temperature range       17         Storage temperature       17         Degree of protection       17         Shock resistance       17 |
| Reference operating conditions 10 Maximum measured error 11 Repeatability 12 Response time 12 Influence of medium temperature 12 Influence of medium pressure 12 Design fundamentals 13  Installation 14 Orientation 15 Installation instructions 15 Inlet and outlet runs 15 Inelet and outlet runs 15 Length of connecting cable 16 Special installation instructions 16 Environment 17 Ambient temperature range 17 Storage temperature 17 Degree of protection 17 Shock resistance 17 Vibration resistance 17  |
| Reference operating conditions       10         Maximum measured error       11         Repeatability       12         Response time       12         Influence of medium temperature       12         Influence of medium pressure       12         Design fundamentals       13         Installation       14         Orientation       15         Installation instructions       15         Inlet and outlet runs       15         Length of connecting cable       16         Special installation instructions       16         Environment       17         Ambient temperature range       17         Storage temperature       17         Degree of protection       17         Shock resistance       17 |
| Reference operating conditions 10 Maximum measured error 11 Repeatability 12 Response time 12 Influence of medium temperature 12 Influence of medium pressure 12 Design fundamentals 13  Installation 14 Orientation 15 Installation instructions 15 Inlet and outlet runs 15 Inelet and outlet runs 15 Length of connecting cable 16 Special installation instructions 16 Environment 17 Ambient temperature range 17 Storage temperature 17 Degree of protection 17 Shock resistance 17 Vibration resistance 17  |
| Reference operating conditions 10 Maximum measured error 11 Repeatability 12 Response time 12 Influence of medium temperature 12 Influence of medium pressure 12 Design fundamentals 13  Installation 14 Orientation 15 Installation instructions 15 Inlet and outlet runs 15 Inelet and outlet runs 15 Length of connecting cable 16 Special installation instructions 16 Environment 17 Ambient temperature range 17 Storage temperature 17 Degree of protection 17 Shock resistance 17 Vibration resistance 17  |
| Reference operating conditions 10 Maximum measured error 11 Repeatability 12 Response time 12 Influence of medium temperature 12 Influence of medium pressure 12 Design fundamentals 13  Installation 14 Orientation 15 Installation 15 Installation 15 Installation 15 Installation 15 Installation 15 Installation instructions 15 Inelet and outlet runs 15 Length of connecting cable 16 Special installation instructions 16 Environment 17 Ambient temperature range 17 Storage temperature 17 Degree of protection 17 Shock resistance 17 Vibration resistance 17 Vibration resistance 17 Electromagnetic compatibility (EMC) 17  |

| Fluid density range                      |      |
|--|------|
| Medium pressure range (nominal pressure) |      |
| Pressure-temperature ratings             |      |
|  |      |
| Limiting flow                            |      |
| Pressure loss                            |      |
| System pressure                          |      |
| Heating                                  | 1    |
| Mechanical construction                  | . 20 |
| Design, dimensions                       |      |
| Weight                                   |      |
| Material                                 |      |
| Process connections                      |      |
| Tocess connections                       | کا   |
| Operability                              | . 30 |
| _  |      |
| Local operation                          |      |
| anguage group                            |      |
| Remote operation                         | 3.   |
| Certificates and approvals               | 31   |
|  |      |
| CE mark                                  |      |
| C-Tick symbol                            |      |
| Ex approval                              |      |
| Functional safety                        |      |
| FOUNDATION Fieldbus certification        |      |
| PROFIBUS DP/PA certification             |      |
| Modbus certification                     | 32   |
| Pressure equipment directive             | 32   |
| Other standards and guidelines           |      |
| 3  |      |
| Ordering Information                     | . 32 |
| Accessories                              | 2.   |
|  |      |
| Device-specific accessories              |      |
| Communication-specific accessories       |      |
| Service-specific accessories             |      |
| System components                        | 34   |
| Oocumentation                            | . 35 |
|  |      |
| Registered trademarks                    | 31   |

#### Function and system design

#### Measuring principle

The measuring principle is based on the controlled generation of Coriolis forces. These forces are always present when both translational and rotational movements are superimposed.

 $F_C = 2 \cdot \Delta m \ (v \cdot \omega)$ 

 $F_C$  = Coriolis force

 $\Delta m = moving mass$ 

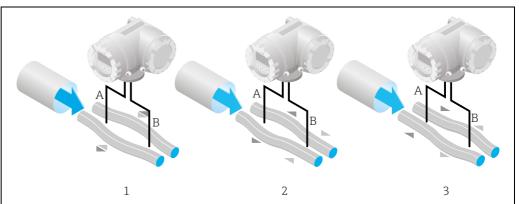
 $\omega$  = rotational velocity

v = velocity of the moving mass in a rotating or oscillating system

The amplitude of the Coriolis force depends on the moving mass  $\Delta m$ , its velocity v in the system, and thus on the mass flow. Instead of a constant angular velocity  $\omega$ , the Promass sensor uses oscillation.

The measuring tubes through which the measured material flows are brought into oscillation. The Coriolis forces produced at the measuring tubes cause a phase shift in the tube oscillations (see illustration):

- At zero flow, in other words when the fluid is at a standstill, the two tubes oscillate in phase (1).
- Mass flow causes deceleration of the oscillation at the inlet of the tubes (2) and acceleration at the outlet (3).



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The phase difference (A-B) increases with increasing mass flow. Electrodynamic sensors register the tube oscillations at the inlet and outlet. System balance is ensured by the antiphase oscillation of the two measuring tubes. The measuring principle operates independently of temperature, pressure, viscosity, conductivity and flow profile.

#### **Density measurement**

The measuring tubes are continuously excited at their resonance frequency. A change in the mass and thus the density of the oscillating system (comprising measuring tubes and fluid) results in a corresponding, automatic adjustment in the oscillation frequency. Resonance frequency is thus a function of fluid density. The microprocessor utilizes this relationship to obtain a density signal.

#### Temperature measurement

The temperature of the measuring tubes is determined in order to calculate the compensation factor due to temperature effects. This signal corresponds to the process temperature and is also available as an output.

#### Measuring system

The measuring system consists of a transmitter and a sensor. Two versions are available:

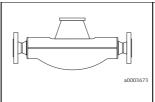
- Compact version: transmitter and sensor form a mechanical unit
- Remote version: transmitter and sensor are mounted physically separate from one another

#### Transmitter

# Promass 83

- Four-line liquid-crystal display
- Operation with "Touch control"
- Application-specific Quick Setup
- Mass flow, volume flow, density and temperature measurement as well as calculated variables (e.q. fluid concentrations)

#### Sensor Promass O



- Universal sensor for fluid temperatures up to +200 °C (+392 °F).
- Nominal diameters DN 80 to 150 (3" to 6").
- Materials:
  - Sensor: stainless steel, 1.4404 (316L)
  - Measuring tube: stainless steel, 25Cr Duplex (Super Duplex), 1.4410 (UNS S32750)
  - Process connections: stainless steel, 25Cr Duplex (Super Duplex), 1.4410 (UNS S32750)

#### **Input**

#### Measured variable

- Mass flow (proportional to the phase difference between two sensors mounted on the measuring tube to register a phase shift in the oscillation)
- Fluid density (proportional to resonance frequency of the measuring tube)
- Fluid temperature (measured with temperature sensors)

#### Measuring range

#### Measuring ranges for liquids

| DN   |      | Range for full scale values (liquids) $\dot{m}_{min(F)}$ to $\dot{m}_{max(F)}$ |             |  |
|------|------|--|-------------|--|
| [mm] | [in] | [kg/h]   | [lb/min]    |  |
| 80   | 3"   | 0 to 180000  | 0 to 6615   |  |
| 100  | 4"   | 0 to 350000  | 0 to 12 860 |  |
| 150  | 6"   | 0 to 800000  | 0 to 29400  |  |

#### Measuring ranges for gases

The full scale values depend on the density of the gas. Use the formula below to calculate the full scale values:

 $\dot{m}_{\max(G)} = \dot{m}_{\max(F)} \cdot \rho_{(G)} \div x \left[ kg/m^3 \left( lb/ft^3 \right) \right]$ 

 $\dot{m}_{max(G)}$  = max. full scale value for gas [kg/h (lb/min)]

 $\dot{m}_{max(F)}$  = max. full scale value for liquid [kg/h (lb/min)]

 $\rho_{(G)}$  = gas density in [kg/m³ (lb/ft³)] under process conditions

| D    | N    | x   |
|------|------|-----|
| [mm] | [in] | Λ   |
| 80   | 3"   | 110 |
| 100  | 4"   | 130 |
| 150  | 6"   | 200 |

Here,  $\dot{m}_{max(G)}$  can never be greater than  $\dot{m}_{max(F)}$ 

Calculation example for gas:

- Sensor type: Promass O, DN 80
- Gas: air with a density of 60.3 kg/m<sup>3</sup> (at 20 °C and 50 bar)
- Measuring range (liquid): 180000 kg/h
- x = 110 (for Promass O, DN 80)

Max. possible full scale value:

 $\dot{m}_{max(G)} = \dot{m}_{max(F)} \cdot \rho_{(G)} \div x \; [kg/m^3] = 180\,000 \; kg/h \cdot 60.3 \; kg/m^3 \div 110 \; kg/m^3 = 98\,672 \; kg/h$ 

Recommended measuring ranges:

See information in the "Limiting flow" Section  $\rightarrow \triangle 19$ 

#### Operable flow range

Greater than 1000:1. Flow rates above the preset full scale value do not overload the amplifier, i.e. the totalizer values are registered correctly.

#### Input signal

#### Status input (auxiliary input)

U = 3 to 30 V DC,  $R_i = 5$  k $\Omega$ , galvanically isolated.

Configurable for: totalizer reset, positive zero return, error message reset, zero point adjustment start, batching start/stop (optional), totalizer reset for batching (optional).

#### Status input (auxiliary input) with PROFIBUS DP

U = 3 to 30 V DC,  $R_i = 3$  k $\Omega$ , galvanically isolated.

Switch level:  $\pm 3$  to  $\pm 30$  V DC, independent of polarity.

Configurable for: positive zero return, error message reset, zero point adjustment start, batching start/stop (optional), totalizer reset for batching (optional).

#### Status input (auxiliary input) with Modbus RS485

U = 3 to 30 V DC,  $R_i = 3$  k $\Omega$ , galvanically isolated.

Switch level:  $\pm 3$  to  $\pm 30$  V DC, independent of polarity.

Configurable for: totalizer reset, positive zero return, error message reset, zero point adjustment start.

#### **Current input**

Active/passive selectable, galvanically isolated, resolution: 2 µA

- Active: 4 to 20 mA,  $R_L < 700 \Omega$ ,  $U_{out} = 24 \text{ V DC}$ , short-circuit proof
- Passive: 0/4 to 20 mA,  $R_i = 150 \Omega$ ,  $U_{max} = 30 \text{ V DC}$

## **Output**

#### Output signal

#### **Current output**

Active/passive selectable, galvanically isolated, time constant selectable (0.05 to 100 s), full scale value selectable, temperature coefficient: typically 0.005% o.r./ $^{\circ}$ C, resolution: 0.5  $\mu$ A (o.r. = of reading)

- Active: 0/4 to 20 mA,  $R_L < 700 \Omega$  (for HART:  $R_L \ge 250 \Omega$ )
- Passive: 4 to 20 mA; supply voltage  $U_S$  18 to 30 V DC;  $R_i \ge 150 \Omega$

#### Pulse/frequency output

Active/passive selectable, galvanically isolated

- Active: 24 V DC, 25 mA (max. 250 mA during 20 ms),  $R_L > 100 \Omega$
- Passive: open collector, 30 V DC, 250 mA
- Frequency output:

full scale frequency 2 to 10000 Hz ( $f_{max}$  = 12500 Hz), on/off ratio 1:1, pulse width max. 2 s

Pulse output:

pulse value and pulse polarity selectable, pulse width configurable (0.05 to 2000 ms)

#### HART protocol

Order code "Power supply; Display", option A, B, C, D, E, F, G, H, X, 7, 8 (HART 5)

Valid until software: 3.01.XX

Order code "Power supply; Display", option P, Q, R, S, T, U, 4, 5 (HART 7)

Valid as of software: 3.07.XX

#### PROFIBUS DP interface

- PROFIBUS DP in accordance with EN 50170 Volume 2
- Profile Version 3.0
- Data transmission rate: 9.6 kBaud to 12 MBaud
- Automatic data transmission rate recognition
- Signal encoding: NRZ Code
- Function blocks: 6 × Analog Input, 3 × Totalizer
- Output data: Mass flow, Volume flow, Corrected volume flow, Density, Reference density, Temperature, Totalizers 1 to 3
- Input data: Positive zero return (ON/OFF), Zero point adjustment, Measuring mode, Totalizer control
- Bus address can be configured via miniature switches or via the local display (optional)
- Available output combination  $\rightarrow \blacksquare 7$

#### **PROFIBUS PA interface**

- PROFIBUS PA in accordance with EN 50170 Volume 2, IEC 61158-2 (MBP), galvanically isolated
- Data transmission rate: 31.25 kBit/s
- Current consumption: 11 mA
- Permitted supply voltage: 9 to 32 V
- Bus connection with integrated reverse polarity protection
- Error current FDE (Fault Disconnection Electronic): 0 mA
- Signal encoding: Manchester II
- Function blocks: 6 × Analog Input, 3 × Totalizer
- Output data: Mass flow, Volume flow, Corrected volume flow, Density, Reference density, Temperature, Totalizers 1 to 3
- Input data: Positive zero return (ON/OFF), Zero point adjustment, Measuring mode, Totalizer control
- Bus address can be configured via miniature switches or via the local display (optional)

#### Modbus interface

- Modbus device type: slave
- Address range: 1 to 247
- Supported function codes: 03, 04, 06, 08, 16, 23
- Broadcast: supported with the function codes 06, 16, 23
- Physical interface: RS485 in accordance with EIA/TIA-485 standard
- Supported baud rate: 1200, 2400, 4800, 9600, 19200, 38400, 57600, 115200 Baud
- Transmission mode: RTU or ASCII
- Response times:

Direct data access = typically 25 to 50 ms

Auto-scan buffer (data range) = typically 3 to 5 ms

■ Possible output combinations  $\rightarrow$  🗎 7

#### **FOUNDATION Fieldbus interface**

- FOUNDATION Fieldbus H1, IEC 61158-2, galvanically isolated
- Data transmission rate: 31.25 kBit/s
- Current consumption: 12 mA
- Permitted supply voltage: 9 to 32 V
- Error current FDE (Fault Disconnection Electronic): 0 mA
- Bus connection with integrated reverse polarity protection
- Signal encoding: Manchester II
- ITK Version 5.01
- Function blocks:
  - 8 × Analog Input (Execution time: each 18 ms)
  - 1 × Digital Output (18 ms)
  - 1 × PID (25 ms)

- 1 × Arithmetic (20 ms)
- 1 × Input Selector (20 ms)
- 1 × Signal Characterizer (20 ms)
- 1 × Integrator (18 ms)
- Number of VCRs: 38
- Number of link objects in VFD: 40
- Output data: Mass flow, Volume flow, Corrected volume flow, Density, Reference density, Temperature, Totalizers 1 to 3
- Input data: Positive zero return (ON/OFF), Zero point adjustment, Measuring mode, Reset totalizer
- Link Master (LM) function is supported

#### Signal on alarm

#### **Current output**

Failsafe mode selectable (e.g. in accordance with NAMUR Recommendation NE 43)

#### Pulse/frequency output

Failsafe mode selectable

#### Relay output

Dead in the event of a fault or if the power supply fails

| Load               | See "Output signal"   |
|--------------------|---|
| Low flow cutoff    | Switch points for low flow are selectable.  |
| Galvanic isolation | All circuits for inputs, outputs, and power supply are galvanically isolated from each other. |
|                    |   |

#### Switching output

#### Relay output

- Max. 30 V / 0.5 A AC; 60 V / 0.1 A DC
- Galvanically isolated
- Normally closed (NC or break) or normally open (NO or make) contacts available (factory setting: relay 1 = NO, relay 2 = NC)

## Power supply

#### Terminal assignment

The inputs and outputs on the communication board can be either permanently assigned (fixed) or variable (flexible), depending on the version ordered (see table). Replacements for modules which are defective or which have to be replaced can be ordered as accessories.

| Order characteristic  |                     | Terminal No. (inputs/outputs) |                           |                             |  |  |
|-----------------------|---------------------|-------------------------------|---------------------------|-----------------------------|--|--|
| for "inputs/outputs"  | 20 (+) / 21 (-)     | 22 (+) / 23 (-)               | 24 (+) / 25 (-)           | 26 (+) / 27 (-)             |  |  |
| Fixed communication b | oards (permanent as | ssignment)                    |                           |                             |  |  |
| A                     | -                   | -                             | Frequency output          | Current output, HART        |  |  |
| В                     | Relay output        | Relay output                  | Frequency output          | Current output, HART        |  |  |
| F                     | -                   | -                             | -                         | PROFIBUS PA, Ex i           |  |  |
| G                     | -                   | -                             | -                         | FOUNDATION<br>Fieldbus Ex i |  |  |
| Н                     | -                   | -                             | -                         | PROFIBUS PA                 |  |  |
| J                     | -                   | -                             | +5V<br>(ext. termination) | PROFIBUS DP                 |  |  |
| К                     | -                   | -                             | -                         | FOUNDATION<br>Fieldbus      |  |  |
| Q                     | -                   | -                             | Status input              | Modbus RS485                |  |  |

| Order characteristic   | Terminal No. (inputs/outputs) |                    |                                   |  |  |
|------------------------|-------------------------------|--------------------|-----------------------------------|--|--|
| for "inputs/outputs"   | 20 (+) / 21 (-)               | 22 (+) / 23 (-)    | 24 (+) / 25 (-)                   | 26 (+) / 27 (-)                        |  |
| R                      | -                             | -                  | Current output 2<br>Ex i, active  | Current output 1<br>Ex i active, HART  |  |
| S                      | -                             | -                  | Frequency output<br>Ex i, passive | Current output Ex i<br>Active, HART    |  |
| Т                      | -                             | -                  | Frequency output<br>Ex i, passive | Current output Ex i<br>Passive, HART   |  |
| U                      | -                             | -                  | Current output 2<br>Ex i, passive | Current output 1<br>Ex i passive, HART |  |
| Flexible communication | n boards                      |                    |                                   |  |  |
| С                      | Relay output 2                | Relay output 1     | Frequency output                  | Current output, HART                   |  |
| D                      | Status input                  | Relay output       | Frequency output                  | Current output, HART                   |  |
| Е                      | Status input                  | Relay output       | Current output 2                  | Current output, HART                   |  |
| L                      | Status input                  | Relay output 2     | Relay output 1                    | Current output, HART                   |  |
| М                      | Status input                  | Frequency output 2 | Frequency output 1                | Current output, HART                   |  |
| N                      | Current output                | Frequency output   | Status input                      | Modbus RS485                           |  |
| P                      | Current output                | Frequency output   | Status input                      | PROFIBUS DP                            |  |
| V                      | Relay output 2                | Relay output 1     | Status input                      | PROFIBUS DP                            |  |
| W                      | Relay output                  | Current output 3   | Current output 2                  | Current output 1, HART                 |  |
| 0                      | Status input                  | Current output 3   | Current output 2                  | Current output 1, HART                 |  |
| 2                      | Relay output                  | Current output 2   | Frequency output                  | Current output 1, HART                 |  |
| 3                      | Current input                 | Relay output       | Current output 2                  | Current output 1, HART                 |  |
| 4                      | Current input                 | Relay output       | Frequency output                  | Current output, HART                   |  |
| 5                      | Status input                  | Current input      | Frequency output                  | Current output, HART                   |  |
| 6                      | Status input                  | Current input      | Current output 2                  | Current output 1, HART                 |  |
| 7                      | Relay output 2                | Relay output 1     | Status input                      | Modbus RS485                           |  |

#### Supply voltage

85 to 260 V AC, 45 to 65 Hz 20 to 55 V AC, 45 to 65 Hz 16 to 62 V DC

#### Power consumption

AC: <15 VA (including sensor) DC: <15 W (including sensor)

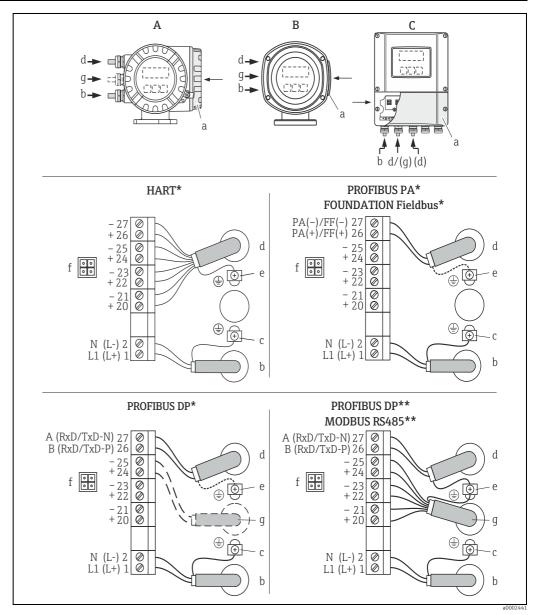
*Switch-on current:* 

- Max. 13.5 A (<50 ms) at 24 V DC</li>Max. 3 A (<5 ms) at 260 V AC</li>
- Power supply failure

Lasting min. 1 power cycle:

- $\ \ \, \blacksquare$  EEPROM and T-DAT save the measuring system data if the power supply fails.
- HistoROM/S-DAT: exchangeable data storage chip with sensor specific data (nominal diameter, serial number, calibration factor, zero point, etc.)

#### **Electrical connection**



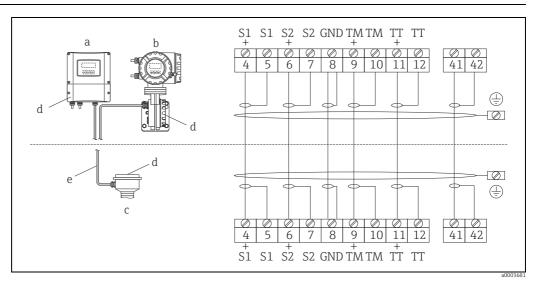
Connecting the transmitter, cable cross-section: max. 2.5 mm<sup>2</sup>

- View A (field housing) Α
- View B (stainless steel field housing)
- С View C (wall-mount housing)
- \*) \*\*) fixed communication board
- flexible communication board Connection compartment cover
- Cable for power supply: 85 to 260 V AC, 20 to 55 V AC, 16 to 62 V DC Terminal No. 1: L1 for AC, L+ for DC
- Terminal No. 2: N for AC, L- for DC Ground terminal for protective ground Signal cable: see Terminal assignment  $\rightarrow \stackrel{\triangle}{=} 7$ Fieldbus cable:

Terminal No. 26: DP (B) / PA (+) / FF (+) / Modbus RS485 (B) / (PA, FF: with reverse polarity protection) Terminal No. 27: DP (A) / PA (-) / FF (-) / Modbus RS485 (A) / (PA, FF: with reverse polarity protection) Ground terminal for signal cable shield / fieldbus cable / RS485 line

- Service adapter for connecting service interface FXA 193 (Fieldcheck, FieldCare) Signal cable: see Terminal assignment  $\rightarrow \boxtimes 7$
- Cable for external termination (only for PROFIBUS DP with permanent assignment communication board): Terminal No. 24: +5 V Terminal No. 25: DGND

#### Electrical connection Remote version



Connecting the remote version

- Wall-mount housing: non-hazardous area and ATEX II3G / zone  $2 \rightarrow$  see separate "Ex documentation"
- b Wall-mount housing: ATEX II2G / Zone 1 /FM/CSA → see separate "Ex documentation"
- c Connection housing sensor
- d Cover for connection compartment or connection housing
- e Connecting cable

Terminal No.: 4/5 = gray; 6/7 = green; 8 = yellow; 9/10 = pink;  $1\frac{1}{12} = \text{white}$ ; 41/42 = brown

#### Potential equalization

No special measures for potential equalization are required. For instruments for use in hazardous areas, observe the corresponding guidelines in the specific Ex documentation.

#### Cable entries

*Power-supply and signal cables (inputs/outputs):* 

- Cable entry M20 × 1.5 (8 to 12 mm / 0.31" to 0.47")
- Thread for cable entries, ½" NPT, G ½"

Connecting cable for remote version:

- Cable entry M20  $\times$  1.5 (8 to 12 mm / 0.31" to 0.47")
- Thread for cable entries, ½" NPT, G ½"

## Remote version cable specification

- $\, \bullet \, 6 \times 0.38 \; mm^2$  (PVC cable with common shield and individually shielded cores
- Conductor resistance:  $\leq$ 50  $\Omega$ /km ( $\leq$ 0.015  $\Omega$ /ft)
- Capacitance: core/shield: ≤420 pF/m (≤128 pF/ft)
- Cable length: max. 20 m (65 ft)
- Permanent operating temperature: max. +105 °C (+221 °F)

Operation in zones of severe electrical interference:

The measuring device complies with the general safety requirements in accordance with EN 61010, the EMC requirements of EN 61326/A1, and NAMUR recommendation NE 21/43.

#### Performance characteristics

## Reference operating conditions

- Error limits following ISO 11631
- Water, typically +15 to +45 °C (+59 to +113 °F); 2 to 6 bar (29 to 87 psi)
- Data according to calibration protocol
- Accuracy based on accredited calibration rigs that are traced to ISO 17025

To obtain measured errors, use the Applicator sizing tool *Applicator*:  $\rightarrow \blacksquare$  34.

#### Maximum measured error

Design fundamentals  $\rightarrow \blacksquare 13$ 

o.r. = of reading;  $1 \text{ g/cm}^3 = 1 \text{ kg/l}$ ; T = fluid temperature

#### Base accuracy

#### Mass flow and volume flow (liquids)

- ±0.05% o.r. (PremiumCal for mass flow)
- ±0.10% o.r.

#### Mass flow (gases)

±0.35% o.r.

#### Density (liquids)

- Reference conditions: ±0.0005 g/cm<sup>3</sup>
- Field density calibration: ±0.0005 g/cm³ (valid after field density calibration under process conditions)
- Standard density calibrations:  $\pm 0.01$  g/cm<sup>3</sup> (valid over the entire measuring range of the sensor  $\rightarrow$   $\stackrel{\text{\tiny left}}{=}$  17)
- Special density calibration:  $\pm 0.001$  g/cm<sup>3</sup> (optional, valid range: +5 to +80 °C (+41 to +176 °F) and 0.0 to 2.0 g/cm<sup>3</sup>)

#### **Temperature**

 $\pm 0.5 \,^{\circ}\text{C} \pm 0.005 \cdot \text{T} \,^{\circ}\text{C} \, (\pm 1 \,^{\circ}\text{F} \pm 0.003 \cdot (\text{T} - 32) \,^{\circ}\text{F})$ 

#### Zero point stability

| DN   |      | Zero point stability |          |  |  |
|------|------|----------------------|----------|--|--|
| [mm] | [in] | [kg/h]               | [lb/min] |  |  |
| 80   | 3"   | 9.00                 | 0.330    |  |  |
| 100  | 4"   | 14.00                | 0.514    |  |  |
| 150  | 6"   | 32.00                | 1.17     |  |  |

#### Flow values

Flow values as turndown parameter depending on nominal diameter.

#### SI units

| DN   | 1:1    | 1:10   | 1:20   | 1:50   | 1:100  | 1:500  |
|------|--------|--------|--------|--------|--------|--------|
| [mm] | [kg/h] | [kg/h] | [kg/h] | [kg/h] | [kg/h] | [kg/h] |
| 80   | 180000 | 18000  | 9000   | 3600   | 1800   | 360.0  |
| 100  | 350000 | 35000  | 17500  | 7000   | 3500   | 700.0  |
| 150  | 800000 | 80000  | 40000  | 16000  | 8000   | 1600   |

#### US units

| DN   | 1:1      | 1:10     | 1:20     | 1:50     | 1:100    | 1:500    |
|------|----------|----------|----------|----------|----------|----------|
| [in] | [lb/min] | [lb/min] | [lb/min] | [lb/min] | [lb/min] | [lb/min] |
| 3"   | 6615     | 661.5    | 330.8    | 132.3    | 66.15    | 13.23    |
| 4"   | 12860    | 1286     | 643.0    | 257.2    | 128.6    | 25.72    |
| 6"   | 29400    | 2940     | 1470     | 588.0    | 294.0    | 58.80    |

#### Accuracy of outputs

o.r. = of reading; o.f.s. = of full scale value

The output accuracy must be factored into the measured error if analog outputs are used, but can be ignored for fieldbus outputs (e.g. Modbus RS485, EtherNet/IP).

Current output

Accuracy: Max.  $\pm 0.05$  % o.f.s. or  $\pm 5 \mu A$ 

Pulse/frequency output

Accuracy: Max. ±50 % ppm o.r.

#### Repeatability

Design fundamentals  $\rightarrow \blacksquare 13$ 

o.r. = of reading;  $1 \text{ g/cm}^3$ = 1 kg/l; T = fluid temperature

#### Base repeatability

#### Mass flow and volume flow (liquids)

- ±0.025% o.r. (PremiumCal, for mass flow)
- ±0.05% o.r.

#### Mass flow (gases)

±0.25% o.r.

#### Density (liquids)

 $\pm 0.00025 \text{ g/cm}^3$ 

#### **Temperature**

 $\pm 0.25 \,^{\circ}\text{C} \pm 0.0025 \cdot \text{T} \,^{\circ}\text{C} \, (\pm 0.45 \,^{\circ}\text{F} \pm 0.0015 \cdot (\text{T} - 32) \,^{\circ}\text{F})$ 

#### Response time

- The response time depends on the configuration (damping).
- Response time in the event of erratic changes in the measured variable (only mass flow): after 100 ms 95 % of the full scale value.

## Influence of medium temperature

When there is a difference between the temperature for zero point adjustment and the process temperature, the typical measured error of the Promass sensor is  $\pm 0.0002\%$  of the full scale value/°C ( $\pm 0.0001\%$  of the full scale value/°F).

#### Influence of medium pressure

The table below shows the effect on accuracy of mass flow due to a difference between calibration pressure and process pressure.

| DN   |      | [% o.r./bar] |
|------|------|--------------|
| [mm] | [in] |              |
| 80   | 3"   | -0.0055      |
| 100  | 4"   | -0.0035      |
| 150  | 6"   | -0.002       |

#### Design fundamentals

o.r. = of reading

 $BaseAccu = base\ accuracy\ in\ \%\ o.r.$ 

BaseRepeat = base repeatability in % o.r.

ZeroPoint = zero point stability

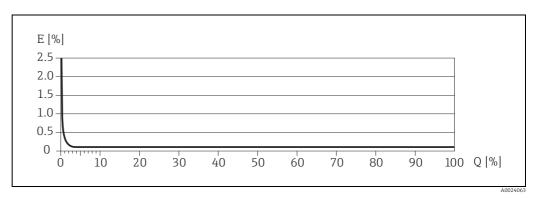
#### Calculation of the maximum measured error depending on flowrate

| Flowrate (in flow units consistent with the zero point stability value $\rightarrow \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ $ | Maximum measured error in % o.r.                          |
|---|---|
| $\geq \frac{\text{ZeroPoint}}{\text{BaseAccu}} \cdot 100$   | ± BaseAccu  |
| $< \frac{\text{ZeroPoint}}{\text{BaseAccu}} \cdot 100$  | $\pm \frac{\text{ZeroPoint}}{\text{MeasValue}} \cdot 100$ |

#### Calculation of the repeatability depending on flowrate

| Flowrate (in flow units consistent with the zero point stability value $\rightarrow \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ $ | Repeatability in % o.r. |
|---|-------------------------|
| $\geq \frac{\frac{1}{2} \cdot ZeroPoint}{BaseRepeat} \cdot 100$   | ± BaseRepeat            |
| $< \frac{1/2 \cdot ZeroPoint}{BaseRepeat} \cdot 100$  | ± ½ · ZeroPoint / 100   |

#### Example for maximum measured error



 $E = Error: Maximum\ measured\ error\ as\ \%\ o.r.$ 

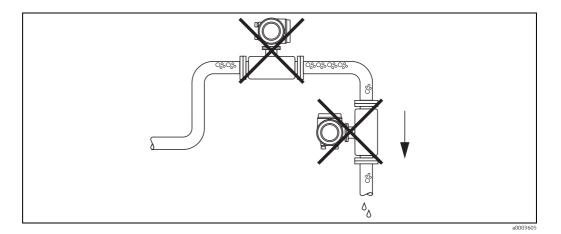
 $Q = Flow \ rate \ as \ \%$ 

#### Installation

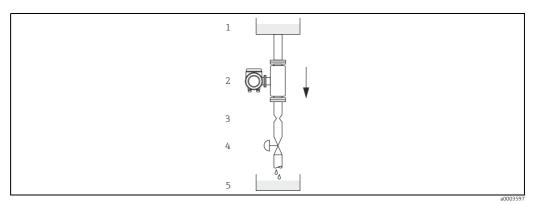
#### Mounting location

Entrained air or gas bubbles in the measuring tube can result in an increase in measuring errors. **Avoid** the following mounting locations in the pipe:

- Highest point of a pipeline. Risk of air accumulating.
- Directly upstream from a free pipe outlet in a vertical pipeline



Notwithstanding the above, the installation proposal below permits installation in an open vertical pipeline. Pipe restrictions or the use of an orifice with a smaller cross-section than the nominal diameter prevent the sensor running empty while measurement is in progress.



Installation in a down pipe (e.g. for batching applications)

 $1 = Supply \ tank, \ 2 = Sensor, \ 3 = Orifice \ plate, \ pipe \ restriction \ (see \ table \ on \ following \ page), \ 4 = Valve, \ 5 = Batching \ tank$ 

| D    | N         | Ø Orifice plate, pipe restriction |      |  |  |
|------|-----------|-----------------------------------|------|--|--|
| [mm] | [in]      | [mm]                              | [in] |  |  |
| 80   | 3"        | 50                                | 2.00 |  |  |
| 100  | .00 4" 65 |                                   | 2.60 |  |  |
| 150  | 6"        | 90                                | 3.54 |  |  |

#### Orientation

Make sure that the direction of the arrow on the nameplate of the sensor matches the direction of flow (direction in which the fluid flows through the pipe).

| Orientation                  | Vertical           | Horizontal,<br>Transmitter head up | Horizontal,<br>Transmitter head down |  |
|------------------------------|--------------------|------------------------------------|--------------------------------------|--|
|                              |                    |                                    |                                      |  |
|                              | a0004572<br>View V | a0004576<br>View H1                | a0004580<br>View H2                  |  |
| Standard,<br>Compact version | VV                 | VV                                 | VV                                   |  |
| Standard,<br>Remote version  | VV                 | VV                                 | VV                                   |  |

 $\checkmark\checkmark$  = Recommended orientation;  $\checkmark$  = Orientation recommended in certain situations;  $\checkmark$  = Impermissible orientation

#### Vertical (View V)

Recommended orientation with upward direction of flow (View V). When fluid is not flowing, entrained solids will sink down and gases will rise away from the measuring tube. The measuring tubes can be completely drained and protected against solids build-up.

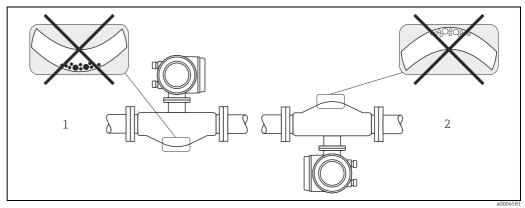
#### Horizontal (Views H1, H2)

The measuring tubes must be horizontal and beside each other. When installation is correct the transmitter housing is above or below the pipe (Views H1, H2). Always avoid having the transmitter housing in the same horizontal plane as the pipe.



#### Caution!

Both measuring tubes are slightly curved. The position of the sensor, therefore, has to be matched to the fluid properties when the sensor is installed horizontally.



Horizontal installation

- 1 Not suitable for fluids with entrained solids. Risk of solids accumulating.
- 2 Not suitable for outgassing fluids. Risk of air accumulating.

#### **Installation instructions**

Note the following points:

- No special measures such as supports are necessary. External forces are absorbed by the construction of the instrument, for example the secondary containment.
- The high oscillation frequency of the measuring tubes ensures that the correct operation of the measuring system is not influenced by pipe vibrations.
- No special precautions need to be taken for fittings which create turbulence (valves, elbows, T-pieces, etc.), as long as no cavitation occurs.
- For mechanical reasons and to protect the pipe, support is recommended for heavy sensors.

#### Inlet and outlet runs

There are no installation requirements regarding inlet and outlet runs.

#### Length of connecting cable

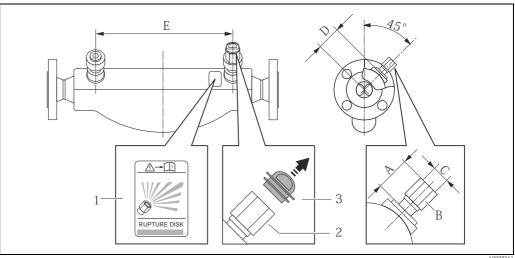
max. 20 m (65 ft), remote version

## Special installation instructions

#### Rupture disk

Make sure that the function and operation of the rupture disk is not impeded through the installation of the device. The position of the rupture disk is indicated on a sticker beside it. For additional information that is relevant to the process  $(\rightarrow \boxtimes 29)$ .

The existing connecting nozzles are not designed for a rinse or pressure monitoring function.



A00083

- 1 Indication label for the rupture disk
- 2 ½" NPT internal screw thread with 1" width across flat
- 3 Transport protection

| D    | N    | I                       | Ξ                 | F     | G      | I    | ł    | L    |      |  |
|------|------|-------------------------|-------------------|-------|--------|------|------|------|------|--|
| [mm] | [in] | [mm]                    | [in]              | r     | G      | [mm] | [in] | [mm] | [in] |  |
| 80   | 3"   | approx. 42              | approx. 1.65      | SW 1" | ½"-NPT | 101  | 3.98 | 560  | 22.0 |  |
| 100  | 4"   | approx. 42              | . 42 approx. 1.65 |       | ½"-NPT | 120  | 4.72 | 684  | 27.0 |  |
| 150  | 6"   | approx. 42 approx. 1.65 |                   | SW 1" | ½"-NPT | 141  | 5.55 | 880  | 34.6 |  |

#### Zero point adjustment

Experience shows that the zero point adjustment is advisable only in special cases:

- To achieve highest measuring accuracy also with small flow rates.
- Under extreme process or operating conditions (e.g. very high process temperatures or very high-viscosity fluids).

#### **Environment**

#### Ambient temperature range

Sensor and transmitter

- Standard: -20 to +60 °C (-4 to +140 °F)
- Optional: -40 to +60 °C (-40 to +140 °F)



#### Note

- Install the device at a shady location. Avoid direct sunlight, particularly in warm climatic regions.
- At ambient temperatures below -20 °C (-4 °F) the readability of the display may be impaired.

| Storage temperature                 | -40 to +80 °C (-40 to +176 °F), preferably +20 °C (+68 °F)       |
|-------------------------------------|--|
| Degree of protection                | Standard: IP 67 (NEMA 4X) for transmitter and sensor             |
| Shock resistance                    | In accordance with IEC/EN 60068-2-31                             |
| Vibration resistance                | Acceleration up to 1 g, 10 to 150 Hz, following IEC/EN 60068-2-6 |
| Electromagnetic compatibility (EMC) | To IEC/EN 61326 and NAMUR Recommendation NE 21                   |

#### **Process**

| Medium temperature range | Medium | temperature | range |
|--------------------------|--------|-------------|-------|
|--------------------------|--------|-------------|-------|

#### Sensor

 $-40 \text{ to } +200 ^{\circ}\text{C} (-40 \text{ to } +392 ^{\circ}\text{F})$ 

#### Fluid density range

0 to 5000 kg/ $m^3$  (0 to 312 lb/ft<sup>3</sup>)

## Medium pressure range (nominal pressure)

#### Flanges

- According to DIN PN 160, PN 250
- According to ASME B16.5 Cl 900, Cl 1500

#### Secondary containment pressure rating

The sensor housing is filled with dry nitrogen and protects the electronics and mechanics inside.

The following secondary containment pressure rating is only valid for a fully welded sensor housing and/or a device equipped with closed purge connections (never opened, as delivered).

Nominal pressure according to ASME BPVC.

| D    | N    |       | ainment rating<br>safety factor ≥ 4) | Burst pressure of secondary containment |       |  |
|------|------|-------|--------------------------------------|---|-------|--|
| [mm] | [in] | [bar] | [psi]                                | [bar]                                   | [psi] |  |
| 80   | 3"   | 16    | 232                                  | 95                                      | 1440  |  |
| 100  | 4"   | 16    | 232                                  | 90                                      | 1360  |  |
| 150  | 6"   | 16    | 232                                  | 85                                      | 1270  |  |



#### Note!

In case a danger of measuring tube failure exists due to process characteristics, e.g. with corrosive process fluids, we recommend the use of sensors whose secondary containment is equipped with special pressure monitoring connections (ordering option). With the help of these connections, fluid collected in the secondary containment in the event of tube failure can be bled off.

This is especially important in high pressure gas applications. These connections can also be used for gas circulation and/or gas detection (dimensions  $\rightarrow \triangleq 20$ ).

Do not open the purge connections unless the containment can be filled immediately with a dry inert gas. Use only low gauge pressure to purge. Maximum pressure: 5 bar (72.5 psi).

If a device equipped with purge connections is connected to the purge system, the maximum pressure rating is defined by the purge system itself or the device, whichever is lower. If the device is equipped with a rupture disk, the maximum pressure rating is defined by the rupture disk properties ( $\rightarrow \triangleq 29$ ).

#### Pressure-temperature ratings

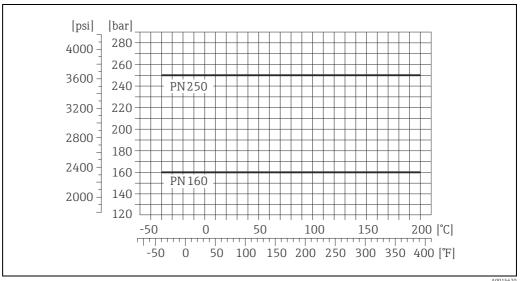


#### Warning!

The following material load curves refer to the entire sensor and not just the process connection.

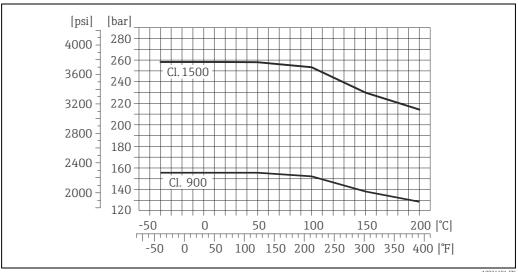
#### Flange connection according to EN 1092-1 (DIN 2501)

Flange material: 25Cr Duplex (Super Duplex), 1.4410 (UNS S32750)



#### Flange connection according to ASME B16.5

Flange material: 25Cr Duplex (Super Duplex), 1.4410 (UNS S32750)



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#### Rupture disk

To increase the level of safety, a device version with a rupture disk with a triggering pressure of 10 to 15 bar (145 to 217.5 psi) can be used. Special mounting instructions: ( $\rightarrow \boxminus 19$ ). Rupture disks cannot be combined with the separately available heating jacket ( $\rightarrow \boxminus 33$ ).

#### Limiting flow

See information in the "Measuring range" Section  $\rightarrow \triangle 4$ 

Select nominal diameter by optimizing between required flow range and permissible pressure loss. An overview of max. possible full scale values can be found in the "Measuring range" Section.

- The minimum recommended full scale value is approx. 1/20 of the max. full scale value.
- In most applications, 20 to 50% of the maximum full scale value can be considered ideal.
- Select a lower full scale value for abrasive substances such as fluids with entrained solids (flow velocity <1 m/s (<3 ft/s)).</li>
- For gas measurement the following rules apply:
  - Flow velocity in the measuring tubes should not be more than half the sonic velocity (0.5 Mach).
  - The maximum mass flow depends on the density of the gas: formula  $\rightarrow \blacksquare 4$ .

#### **Pressure loss**

To calculate the pressure loss, use the *Applicator* sizing tool ( $\rightarrow \triangleq$  34).

#### System pressure

It is important to ensure that cavitation does not occur, because it would influence the oscillation of the measuring tube. No special measures need to be taken for fluids which have properties similar to water under normal conditions.

In the case of liquids with a low boiling point (hydrocarbons, solvents, liquefied gases) or in suction lines, it is important to ensure that pressure does not drop below the vapor pressure and that the liquid does not start to boil. It is also important to ensure that the gases that occur naturally in many liquids do not outgas. Such effects can be prevented when system pressure is sufficiently high.

For this reason, the following mounting locations are preferred:

- Downstream from pumps (no risk of partial vacuum)
- At the lowest point in a vertical pipe

#### Heating

Some fluids require suitable measures to avoid loss of heat at the sensor. Heating can be electric, e.g. with heated elements, or by means of hot water or steam pipes made of copper.



#### Caution!

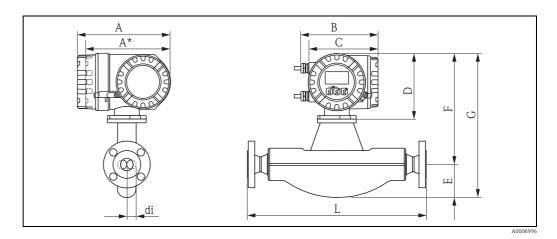
- Risk of electronics overheating! Make sure that the maximum permissible ambient temperature for the transmitter is not exceeded. Consequently, make sure that the adapter between sensor and transmitter and the connection housing of the remote version always remain free of insulating material. Note that a certain orientation might be required, depending on the fluid temperature →
   17. For fluid temperature of 150°C (302°F) or above the usage of the remote version with separate connection housing is recommended.
- When using electrical heat tracing whose heat is regulated using phase control or by pulse packs, it cannot be ruled out that the measured values are influenced by magnetic fields which may occur, (i.e. at values greater than those permitted by the EC standard (Sinus 30 A/m)). In such cases, the sensor must be magnetically shielded. The secondary containment can be shielded with tin plates or electric sheets without privileged direction (e.g. V330-35A) with the following properties:
  - Relative magnetic permeability  $\mu_r \ge 300$
  - Plate thickness d ≥ 0.35 mm (d ≥ 0.01")
- Information on permissible temperature ranges → 🖺 17

## Mechanical construction

#### Design, dimensions

| Dimensions:  |        |
|--|--------|
| Field housing compact version, powder-coated die-cast aluminum               | → 🖺 21 |
| Field housing compact version, powder-coated die-cast aluminum (II2G/Zone1)  | → 🖺 22 |
| Transmitter compact version, stainless steel                                 | → 🖺 23 |
| Transmitter remote version, connection housing (II2G/Zone 1)                 | → 🖺 23 |
| Transmitter remote version, wall-mount housing (non Ex-zone and II3G/Zone 2) | → 🖺 24 |
| Sensor remote version, connection housing                                    | → 🖺 25 |
| Process connections in SI units  |        |
| Flange connections EN (DIN)  | → 🖺 26 |
| Flange connections ASME B16.5  | → 🖺 27 |
| Process connection in US units   |        |
| Process connections in US units  | → 🖺 28 |
| Purge connections / secondary containment monitoring                         | → 🖺 29 |

#### Field housing compact version, powder-coated die-cast aluminum



#### Dimensions in SI units

| DN  | Α   | A*  | В   | С   | D   | Е   | F   | G   | L  | di |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|----|
| 80  | 227 | 207 | 187 | 168 | 160 | 200 | 305 | 505 | 1) | 1) |
| 100 | 227 | 207 | 187 | 168 | 160 | 254 | 324 | 578 | 1) | 1) |
| 150 | 227 | 207 | 187 | 168 | 160 | 378 | 362 | 740 | 1) | 1) |

<sup>\*</sup>Blind version (without display

All dimensions in [mm];

#### Dimensions in US units

| DN | Α    | A*   | В    | С    | D    | E    | F    | G    | L  | di |
|----|------|------|------|------|------|------|------|------|----|----|
| 3" | 8.94 | 8.15 | 7.68 | 6.61 | 6.30 | 7.87 | 12.0 | 19.9 | 1) | 1) |
| 4" | 8.94 | 8.15 | 7.68 | 6.61 | 6.30 | 10.0 | 12.8 | 22.8 | 1) | 1) |
| 6" | 8.94 | 8.15 | 7.68 | 6.61 | 6.30 | 14.9 | 14.3 | 29.1 | 1) | 1) |

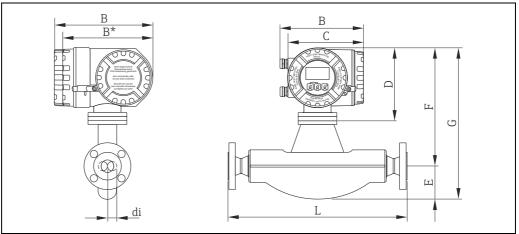


<sup>1)</sup> dependent on respective process connection

<sup>\*</sup>Blind version (without display

1) dependent on respective process connection
All dimensions in [in];

#### Field housing compact version, powder-coated die-cast aluminum (II2G/Zone1)



#### Dimensions in SI units

| DN  | Α   | A*  | В   | С   | D   | E   | F   | G   | L  | di |
|-----|-----|-----|-----|-----|-----|-----|-----|-----|----|----|
| 80  | 240 | 217 | 206 | 186 | 178 | 200 | 323 | 523 | 1) | 1) |
| 100 | 240 | 217 | 206 | 186 | 178 | 254 | 342 | 589 | 1) | 1) |
| 150 | 240 | 217 | 206 | 186 | 178 | 378 | 380 | 758 | 1) | 1) |

All dimensions in [mm];

#### Dimensions in US units

| DN | Α    | A*   | В    | С    | D    | Е     | F     | G     | L  | di |
|----|------|------|------|------|------|-------|-------|-------|----|----|
| 3" | 9.45 | 8.54 | 8.11 | 7.32 | 7.01 | 7.87  | 12.72 | 20.59 | 1) | 1) |
| 4" | 9.45 | 8.54 | 8.11 | 7.32 | 7.01 | 10.00 | 13.46 | 23.19 | 1) | 1) |
| 6" | 9.45 | 8.54 | 8.11 | 7.32 | 7.01 | 14.88 | 14.96 | 29.84 | 1) | 1) |

All dimensions in [in];



Note!

Dimensions for remote version II2G/Zone  $1 \rightarrow \square$  23

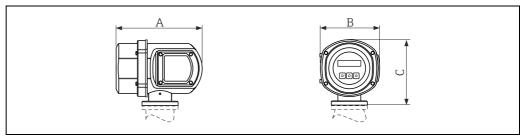
<sup>\*</sup>Blind version (without display)

1) dependent on respective process connection

<sup>\*</sup>Blind version (without display

1) dependent on respective process connection

#### Transmitter compact version, stainless steel

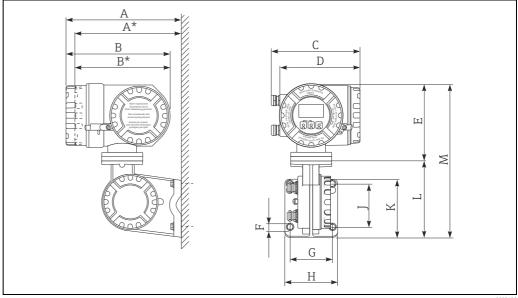


a0002245

#### Dimensions in SI and US units

| F    | A    | I    | 3    | С    |      |  |
|------|------|------|------|------|------|--|
| [mm] | [in] | [mm] | [in] | [mm] | [in] |  |
| 225  | 8.86 | 153  | 6.02 | 168  | 6.61 |  |

#### Transmitter remote version, connection housing (II2G/Zone 1)



a000212

#### Dimensions in SI units

| Α   | A*  | В   | В*  | С   | D   | Е   | FØ          | G   | Н   | J   | K   | L   | M   |
|-----|-----|-----|-----|-----|-----|-----|-------------|-----|-----|-----|-----|-----|-----|
| 265 | 242 | 240 | 217 | 206 | 186 | 178 | 8.6<br>(M8) | 100 | 130 | 100 | 144 | 170 | 348 |

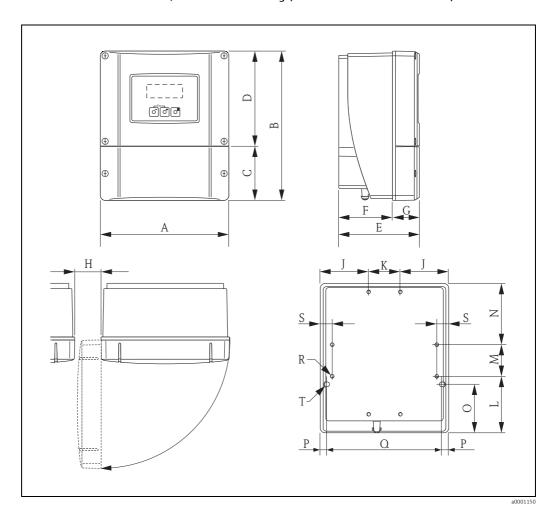
<sup>\*</sup> Blind version (without display) All dimensions in [mm]

#### Dimensions in US units

| Α    | A*   | В    | В*   | С    | D    | Е    | FØ           | G    | Н    | J    | К    | L    | M    |
|------|------|------|------|------|------|------|--------------|------|------|------|------|------|------|
| 10.4 | 9.53 | 9.45 | 8.54 | 8.11 | 7.32 | 7.01 | 0.34<br>(M8) | 3.94 | 5.12 | 3.94 | 5.67 | 6.69 | 13.7 |

<sup>\*</sup> Blind version (without display) All dimensions in [in]

#### Transmitter remote version, wall-mount housing (non Ex-zone and II3G/Zone 2)



#### Dimensions in SI units

| А   | В   | С    | D     | Е    | F   | G      | Н   | J         | К  |
|-----|-----|------|-------|------|-----|--------|-----|-----------|----|
| 215 | 250 | 90.5 | 159.5 | 135  | 90  | 45     | >50 | 81        | 53 |
| L   | M   | N    | 0     | Р    | Q   | R      | S   | T 1)      |    |
| 95  | 53  | 102  | 81.5  | 11.5 | 192 | 8 × M5 | 20  | 2 × Ø 6.5 |    |

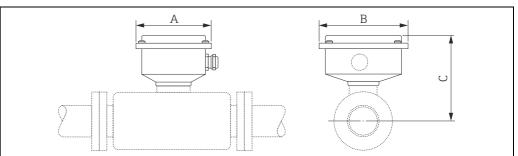
 $<sup>^{1)}\,\</sup>mbox{Fixing}$  bolt for wall assembly: M6 (screw head max. 10.5 mm) All dimensions in [mm]

#### Dimensions in US units

| А    | В    | С    | D    | E    | F    | G      | Н     | J          | K    |
|------|------|------|------|------|------|--------|-------|------------|------|
| 8.46 | 9.84 | 3.56 | 6.27 | 5.31 | 3.54 | 1.77   | >1.97 | 3.18       | 2.08 |
| L    | M    | N    | 0    | Р    | Q    | R      | S     | T 1)       |      |
| 3.74 | 2.08 | 4.01 | 3.20 | 0.45 | 7.55 | 8 × M5 | 0.79  | 2 × Ø 0.26 |      |

 $<sup>^{1)}\,\</sup>mbox{Fixing}$  bolt for wall assembly: M6 (screw head max. 0.41 in) All dimensions in [in]

#### Sensor remote version, connection housing



a0002516

#### Dimensions in SI units

| DN  | A     | В     | С   |
|-----|-------|-------|-----|
| 80  | 118.5 | 137.5 | 152 |
| 100 | 118.5 | 137.5 | 171 |
| 150 | 118.5 | 137.5 | 209 |

All dimensions in [mm]

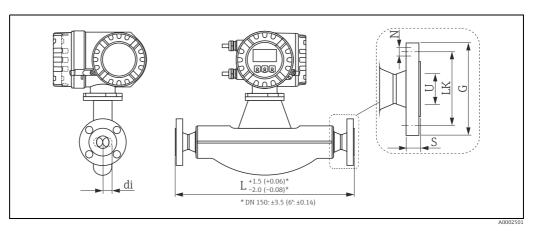
#### Dimensions in US units

| DN | A    | В    | С    |
|----|------|------|------|
| 3" | 4.67 | 5.41 | 6.08 |
| 4" | 4.67 | 5.41 | 6.84 |
| 6" | 4.67 | 5.41 | 8.36 |

All dimensions in [in]

#### Process connections in SI units

Flange connections EN (DIN), ASME B16.5



Dimension unit in mm (in)

Flange connections EN (DIN)

Flange according to EN 1092-1 (DIN 2501) / PN 160: 25Cr Duplex (Super Duplex), 1.4410 (UNS S32750) Optionally supplied with or without notch (Form D). Surface roughness (flange): EN 1092-1 Form B2 or Form D (DIN 2526 Form E), Ra 0.8 to 3.2  $\mu m$ G L S DN N LK U di 230 916 180 80.9 38.5 80  $8 \times \emptyset 26$ 36 100 265 1208 8 × Ø 30 40 210 104.3 49.0 150 355 1476 50 290 155.7  $12 \times \emptyset 33$ 66.1

All dimensions in [mm]

Flange according to EN 1092-1 (DIN 2501) / PN 250: 25Cr Duplex (Super Duplex), 1.4410 (UNS S32750) Optionally supplied with or without notch (Form D). Surface roughness (flange): EN 1092-1 Form B2 or Form D (DIN 2526 Form E), Ra 0.8 to 3.2  $\mu m$ DN G L N LK di 80 255 948 8 × Ø 30 46 200 77.7 38.5 100 300 1248  $8 \times \emptyset 33$ 54 235 100.3 49.0 150 390 1540  $12 \times \emptyset 36$ 68 320 148.3 66.1

All dimensions in [mm]

Flange connections ASME B16.5

|    | Flange according to ASME B16.5 / Cl 900 Sched 40/Sched 80: 25Cr Duplex (Super Duplex), 1.4410 (UNS S32750) |       |      |             |      |       |          |          |      |  |  |
|----|--|-------|------|-------------|------|-------|----------|----------|------|--|--|
| Sı | Surface roughness (flange): Ra 3.2 to 6.3 µm   |       |      |             |      |       |          |          |      |  |  |
|    | DN G L N S LK U di   |       |      |             |      |       |          |          |      |  |  |
|    |  |       |      |             |      |       | Sched 40 | Sched 80 |      |  |  |
|    | 80   | 241.3 | 962  | 8 × Ø 25.4  | 45.1 | 190.5 | 78.0     | 73.7     | 38.5 |  |  |
|    | 100  | 292.1 | 1251 | 8 × Ø 31.8  | 51.4 | 234.9 | 102.4    | 97.3     | 49.0 |  |  |
|    | 150  | 381.0 | 1513 | 12 × Ø 31.8 | 62.6 | 317.5 | 154.1    | 146.3    | 66.1 |  |  |

All dimensions in [mm]

| Flange accor | Flange according to ASME B16.5 / Cl 1500 Sched 80: 25Cr Duplex (Super Duplex), 1.4410 (UNS S32750) |      |             |      |       |       |      |  |  |  |  |
|--------------|--|------|-------------|------|-------|-------|------|--|--|--|--|
| Surface roug | Surface roughness (flange): Ra 3.2 to 6.3 μm   |      |             |      |       |       |      |  |  |  |  |
| DN           | G  | L    | N           | S    | LK    | U     | di   |  |  |  |  |
| 80           | 266.7  | 993  | 8 × Ø 31.8  | 54.8 | 203.2 | 73.7  | 38.5 |  |  |  |  |
| 100          | 311.2  | 1270 | 8 × Ø 35.1  | 60.8 | 241.3 | 97.3  | 49.0 |  |  |  |  |
| 150          | 393.7  | 1577 | 12 × Ø 38.1 | 89.6 | 317.5 | 146.3 | 66.1 |  |  |  |  |

All dimensions in [mm]

|  | RTJ-Flange according to ASME B16.5 / Cl 900 Sched 40/Sched 80: 25Cr Duplex (Super Duplex), 1.4410 (UNS S32750) |      |             |      |       |          |          |      |  |  |  |
|--|--|------|-------------|------|-------|----------|----------|------|--|--|--|
| Surface roughness (flange): Ra 3.2 to 6.3 μm |  |      |             |      |       |          |          |      |  |  |  |
| DN   | DN G L N S LK U di   |      |             |      |       |          |          |      |  |  |  |
|  |  |      |             |      |       | Sched 40 | Sched 80 |      |  |  |  |
| 80   | 241.3  | 963  | 8 × Ø 25.4  | 46.0 | 190.5 | 78.0     | 73.7     | 38.5 |  |  |  |
| 100  | 292.1  | 1252 | 8 × Ø 31.8  | 52.3 | 234.9 | 102.4    | 97.3     | 49.0 |  |  |  |
| 150  | 381.0  | 1515 | 12 × Ø 31.8 | 63.5 | 317.5 | 154.1    | 146.3    | 66.1 |  |  |  |

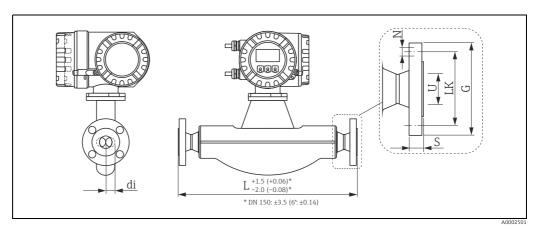
All dimensions in [mm]

| RTJ-Flange according to ASME B16.5 / Cl 1500 Sched 80: 25Cr Duplex (Super Duplex), 1.4410 (UNS S32750) |  |      |            |      |       |      |      |  |  |  |  |
|--|--|------|------------|------|-------|------|------|--|--|--|--|
| Surface roug   | Surface roughness (flange): Ra 3.2 to 6.3 μm     |      |            |      |       |      |      |  |  |  |  |
| DN G L N S LK U di   |  |      |            |      |       |      |      |  |  |  |  |
| 80   | 266.7  | 995  | 8 × Ø 31.8 | 55.7 | 203.2 | 73.7 | 38.5 |  |  |  |  |
| 100  | 311.2  | 1272 | 8 × Ø 35.1 | 61.7 | 241.3 | 97.3 | 49.0 |  |  |  |  |
| 150  | 150 393.7 1582 12 × Ø 38.1 92.1 317.5 146.3 66.1 |      |            |      |       |      |      |  |  |  |  |

All dimensions in [mm]

#### Process connections in US units

Flange connections ASME B16.5



Dimension unit in mm (in)

Flange according to ASME B16.5 / Cl 900 Sched 40/Sched 80: 25Cr Duplex (Super Duplex), 1.4410 (UNS S32750) Surface roughness (flange): Ra 3.2 to 6.3  $\mu m$ 

| DN | G     | L     | N           | S    | LK    | τ        | J        | di   |
|----|-------|-------|-------------|------|-------|----------|----------|------|
|    |       |       |             |      |       | Sched 40 | Sched 80 |      |
| 3" | 9.50  | 37.87 | 8 × Ø 1.00  | 1.78 | 7.50  | 3.07     | 2.90     | 1.52 |
| 4" | 11.50 | 49.25 | 8 × Ø 1.25  | 2.02 | 9.25  | 4.03     | 3.83     | 1.93 |
| 6" | 15.00 | 59.57 | 12 × Ø 1.25 | 2.46 | 12.50 | 6.07     | 5.76     | 2.60 |

All dimensions in [in]

Flange according to ASME B16.5 / Cl 1500 Sched 80: 25Cr Duplex (Super Duplex), 1.4410 (UNS S32750) Surface roughness (flange): Ra 3.2 to 6.3  $\mu m$ S LK U 1.52 3" 10.50 39.09  $8 \times \emptyset 1.00$ 2.16 8.00 2.90 4" 12.25 50.00  $8 \times \emptyset 1.38$ 2.39 9.50 3.83 1.93 6" 15.50 62.09 12 × Ø 1.50 3.53 12.50 5.76 2.60

All dimensions in [in]

RTJ-Flange according to ASME B16.5 / Cl 900 Sched 40/Sched 80: 25Cr Duplex (Super Duplex), 1.4410 (UNS S32750)

Surface roughness (flange): Ra 3.2 to 6.3 µm

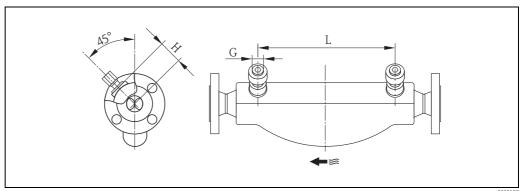
| DN | G     | L     | N           | S    | LK    | 1        | ח        | di   |
|----|-------|-------|-------------|------|-------|----------|----------|------|
|    |       |       |             |      |       | Sched 40 | Sched 80 |      |
| 3" | 9.50  | 37.91 | 8 × Ø 1.00  | 1.81 | 7.50  | 3.07     | 2.90     | 1.52 |
| 4" | 11.50 | 49.29 | 8 × Ø 1.25  | 2.06 | 9.25  | 4.03     | 3.83     | 1.93 |
| 6" | 15.00 | 59.65 | 12 × Ø 1.25 | 2.50 | 12.50 | 6.07     | 5.76     | 2.60 |

All dimensions in [in]

| , ,          | RTJ-Flange according to ASME B16.5 / Cl 1500 Sched 80: 25Cr Duplex (Super Duplex), 1.4410 (UNS S32750) |                  |             |      |       |      |      |
|--------------|--|------------------|-------------|------|-------|------|------|
| Surface roug | hness (flange  | e): Ra 3.2 to 6. | 3 µm        |      |       |      |      |
| DN           | G  | L                | N           | S    | LK    | Ŭ    | di   |
| 80           | 10.50  | 39.17            | 8 × Ø 1.00  | 2.19 | 8.00  | 2.90 | 1.52 |
| 100          | 12.25  | 50.08            | 8 × Ø 1.38  | 2.43 | 9.50  | 3.83 | 1.93 |
| 150          | 15.50  | 62.28            | 12 × Ø 1.50 | 3.63 | 12.50 | 5.76 | 2.60 |

All dimensions in [in]

#### Purge connections / secondary containment monitoring



| DN   |      | G      | Н    |      | L    |      |
|------|------|--------|------|------|------|------|
| [mm] | [in] |        | [mm] | [in] | [mm] | [in] |
| 80   | 3"   | ½"-NPT | 101  | 3.98 | 560  | 22.0 |
| 100  | 4"   | ½"-NPT | 120  | 4.72 | 684  | 27.0 |
| 150  | 6"   | ½"-NPT | 141  | 5.55 | 880  | 34.6 |

#### Weight

- Compact version: see tables below
- Remote version

  - Transmitter: see the tables belowWall-mount housing: 5 kg (11 lbs)
  - Compact version Ex d (stainless steel): + 9kg (+ 20 lb)

#### Weight information in SI units

| DN [mm]         | 80 | 100 | 150 |
|-----------------|----|-----|-----|
| Compact version | 75 | 141 | 246 |
| Remote version  | 73 | 139 | 244 |

All values (weight) refer to devices with Cl 900 flanges according to  $\ensuremath{\mathsf{ASME}}$ Weight information in [kg]

#### Weight information in US

| DN [in]         | 3"  | 4"  | 6"  |
|-----------------|-----|-----|-----|
| Compact version | 165 | 311 | 542 |
| Remote version  | 161 | 306 | 538 |

All values (weight) refer to devices with Cl 900 flanges according to ASME Weight information in [lbs]

#### Material

#### Transmitter housing

Compact version

- Stainless steel housing: stainless steel, 1.4301 (304)
- Stainless steel housing (II2G/Zone 1): stainless steel, 1.4404 (316/316L)
- Powder coated die-cast aluminum
- Window material: Glass or polycarbonate

#### Remote version

- Remote field housing: powder coated die-cast aluminum
- Wall-mount housing: powder coated die-cast aluminum
- Window material: Glass

#### Sensor housing / containment

- Acid and alkali-resistant outer surface
- Stainless steel, 1.4404 (316L)

#### Connection housing, sensor (remote version)

- Stainless steel, 1.4301 (304) (standard)
- Powder coated die-cast aluminum

#### **Process connections**

Flanges according to EN 1092-1 (DIN 2501) / according to ASME B16.5:

• Stainless steel, 25Cr Duplex (Super Duplex), 1.4410 (UNS S32750)

#### Measuring tubes

Stainless steel, 25Cr Duplex (Super Duplex), 1.4410 (UNS S32750)

#### **Process connections**

#### Welded process connections

Flanges according to EN 1092-1 (DIN 2501) and according to ASME B16.5

## **Operability**

#### Local operation

#### Display elements

- Liquid-crystal display: backlit and four lines with 16 characters per line.
- Selectable display of different measured values and status variables.
- At ambient temperatures below -20 °C (-4 °F) the readability of the display may be impaired.

#### Operating elements

- Local operation with three optical keys (□ ± €).
- Application-specific Quick Setup menus for straightforward commissioning.

#### Language group

Language groups available for operation in different countries:

| Valid until software version 3.01.xx |        |                                   |  |  |  |
|--------------------------------------|--------|-----------------------------------|--|--|--|
| Order code                           | Option | ı                                 | Inhalt   |  |  |
| Power Supply;<br>Display             | WEA    | Western Europe and<br>America     | English, German, Spanish, Italian, French, Dutch and Portuguese    |  |  |
|                                      | EES    | Eastern Europe and<br>Scandinavia | English, Russian, Polish, Norwegian, Finnish,<br>Swedish and Czech |  |  |
|                                      | SEA    | South and East Asia               | English, Japanese, Indonesian                                      |  |  |
|                                      | CN     | China                             | English, Chinese   |  |  |

| Valid as of software version 3.07.xx |        |  |  |
|--------------------------------------|--------|--|--|
| Order code                           | Option | Inhalt   |  |
| Power Supply;                        | P, Q   | English, German, Spanish, Italian, French      |  |
| Display                              | R, S   | English, Russian, Portuguese, Dutch, Czech     |  |
|                                      | T, U   | English, Japanese, Swedish, Norwegian, Finnish |  |
|                                      | 4, 5   | English, Chinese, Indonesian, Polish           |  |

You can change the language group via the operating program "FieldCare".

#### Remote operation

Remote operation via HART, PROFIBUS DP/PA, FOUNDATION Fieldbus, Modbus RS485

## Certificates and approvals

| CE mark                           | The measuring system is in conformity with the statutory requirements of the EC Directives. confirms successful testing of the device by affixing to it the CE mark.  |
|-----------------------------------|---|
| C-Tick symbol                     | The measuring system complies with the EMC requirements of the "Australian Communications and Media Authority (ACMA)".  |
| Ex approval                       | Information about currently available Ex versions (ATEX, FM, CSA, IECEx, NEPSI) can be supplied by your Sales Center on request. All explosion protection data are contained in separate explosion protection documentation which you can order if required.          |
| Functional safety                 | SIL -2: accordance IEC 61508/IEC 61511-1 (FDIS)  "4–20 mA" - output according to the following options in the order characteristic for "Input/Output": A, B, C, D, E, L, M, R, S, T, U, W, 0, 2, 3, 4, 5, 6. See also "Terminal assignment" $\Rightarrow \boxtimes 7$ |
| FOUNDATION Fieldbus certification | The flowmeter has passed all the test procedures implemented and has been certified and registered by the Fieldbus Foundation. The flowmeter thus meets all the requirements of the specifications listed below:  |

- Certified to FOUNDATION Fieldbus specification
- The flowmeter meets all the specifications of the FOUNDATION Fieldbus-H1.
- Interoperability Test Kit (ITK), revision status 5.01(Certification on request)
- The device can also be operated in conjunction with other-make certified devices.
- Physical Layer Conformance Test of the Fieldbus Foundation

## PROFIBUS DP/PA certification

The flow device has successfully passed all the test procedures carried out and is certified and registered by the PNO (PROFIBUS User Organization). The device thus meets all the requirements of the following specifications:

- Certified to PROFIBUS Profile Version 3.0 (device certification number: on request).
- The device can also be operated with certified devices of other manufacturers (interoperability).

#### Modbus certification

The measuring device meets all the requirements of the Modbus/TCP conformity and integration test and has the "Modbus/TCP Conformance Test Policy, Version 2.0". The measuring device has successfully passed all the test procedures carried out and is certified by the "Modbus/TCP Conformance Test Laboratory" of the University of Michigan.

#### Pressure equipment directive

The measuring devices can be ordered with or without PED (Pressure Equipment Directive). If a device with PED is required, this must be ordered explicitly.

- With the identification PED/G1/III on the sensor nameplate, confirms conformity with the "Basic safety requirements" of Appendix I of the Pressure Equipment Directive 97/23/EC.
- Devices with this identification (with PED) are suitable for the following types of fluid:
  - Fluids of Group 1 and 2 with a steam pressure of greater, or less than and equal to 0.5 bar (7.3 psi)
  - Unstable gases
- Devices without this identification (without PED) are designed and manufactured according to good engineering practice. They correspond to the requirements of Art. 3, Section 3 of the Pressure Equipment Directive 97/23/EC. Their application is illustrated in Diagrams 6 to 9 in Appendix II of the Pressure Equipment Directive 97/23/EC.

Optionally flowmeters in accordance to the guidelines AD 2000 are available on request.

## Other standards and quidelines

EN 60529

Degrees of protection by housing (IP code)

EN 61010-1

Protection Measures for Electrical Equipment for Measurement, Control, Regulation and Laboratory Procedures

■ EN 61508

Functional Safety of Electrical/Electronic/Programmable Electronic Safety-related Systems

■ IEC/EN 61326

"Emission in accordance with Class A requirements". Electromagnetic compatibility (EMC requirements)

■ NAMUR NE 21

Electromagnetic compatibility (EMC) of industrial process and laboratory control equipment

NAMUR NE 43

 $Standardization\ of\ the\ signal\ level\ for\ the\ breakdown\ information\ of\ digital\ transmitters\ with\ analog\ output\ signal$ 

■ NAMUR NE 53

Software of field devices and signal-processing devices with digital electronics

## **Ordering Information**

Detailed ordering information is available from the following sources:

- In the Product Configurator on the r website: → Select country
   → Instruments → Select device → Product page function: Configure this product
- •



#### Note!

#### Product Configurator - the tool for individual product configuration

- Up-to-the-minute configuration data
- Depending on the device: Direct input of measuring point-specific information such as measuring range or operating language
- Automatic verification of exclusion criteria
- Automatic creation of the order code and its breakdown in PDF or Excel output format
- •

#### **Accessories**

Various accessories, which can be ordered with the device or subsequently fromare available for the device. Detailed information on the order code in question is available from your local +Hauser sales center or on the product page of the +Hauser website:

#### Device-specific accessories

#### For the Transmitter

| Accessories                                   | Description  |
|---|--|
| Transmitter                                   | Transmitter for replacement or for stock. Use the order code to define the following specifications:   |
|   | <ul> <li>Approvals</li> <li>Degree of protection / version</li> <li>Cable entries,</li> <li>Display / power supply / operation</li> <li>Software</li> <li>Outputs / inputs</li> </ul>                              |
| Inputs/outputs for Proline<br>Promass 83 HART | Conversion kit with appropriate plug-in point modules for converting the input/output configuration in place to date to a new version.   |
| Software packages for<br>Proline Promass 83   | Software add-ons on F-Chip, can be ordered individually:  Advanced diagnostics  Batching functions  Concentration measurement  |
| Mounting set for transmitter                  | Mounting set for wall-mount housing (remote version). Suitable for:  Wall mounting  Pipe mounting  Installation in control panel  Mounting set for aluminum field housing: Suitable for pipe mounting (3/4" to 3") |

#### For the Sensor

| Accessories    | Description  |
|----------------|--|
| Heating jacket | Is used to stabilize the temperature of the fluids in the sensor.  Water, water vapor and other non-corrosive liquids are permitted for use as fluids. If using oil as a heating medium, please consult with Heating jackets cannot be used with sensors fitted with a rupture disk.  For details, see Operating Instructions BA00099D |

## Communication-specific accessories

| Accessories   | Description  |
|---|--|
| HART Communicator<br>Field Xpert handheld<br>terminal | Handheld terminal for remote parameterization and for obtaining measured values via the current output HART (4 to 20 mA).  Contact yourpresentative for more information.  |
| Commubox FXA195<br>HART                               | The Commubox FXA195 connects intrinsically safe smart transmitters with the HART protocol with the USB port of a personal computer. This enables remote operation of the transmitter with operating software (e.g. FieldCare). Power is supplied to the Commubox via the USB port. |

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